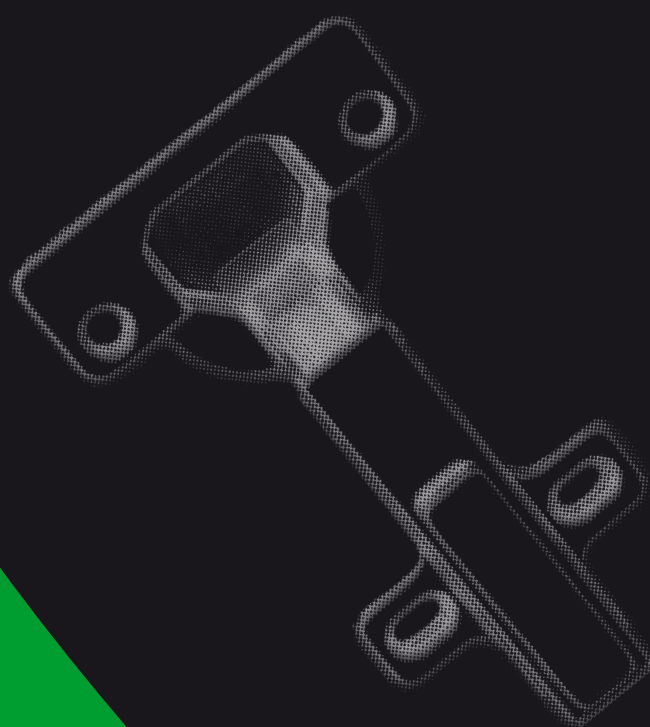




3 SERIE 780 - 820

A black and white photograph of an industrial manufacturing process. A long, straight conveyor belt runs from the foreground into the distance, carrying a continuous roll of bright green material. The belt is flanked by complex machinery, including rollers, guides, and various mechanical components. The background is slightly blurred, emphasizing the perspective of the conveyor belt.

dal 1956
i nostri prodotti
hanno un'anima
tutta italiana.

since 1956
our products
have a spirit
all italian.



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MOUNTING PLATES

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ACCESSORI
ACCESSORIES

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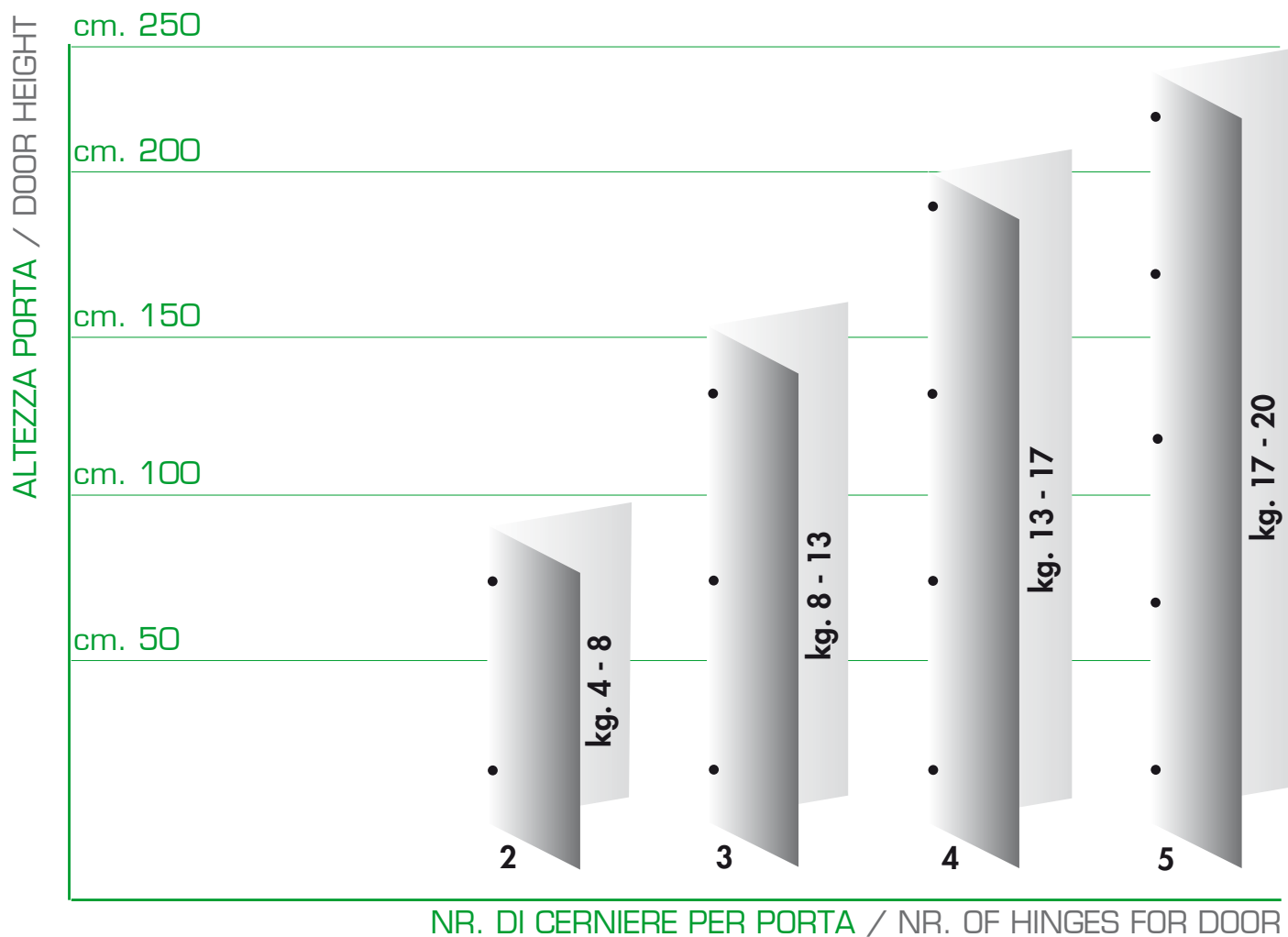
ESEMPIO D'ORDINE
EXAMPLE OF ORDER

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NUMERO DI CERNIERE PER PORTA

NUMBER OF HINGES FOR DOOR

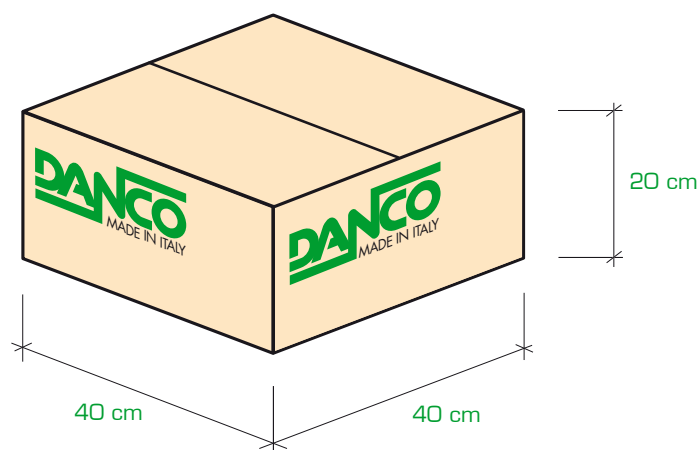


IMBALLO

PACKING

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SERIE 780 - 820	CERNIERE / HINGES	300
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SERIE 828	CERNIERE / HINGES	200
SERIE 824	CERNIERE / HINGES	100



CERNIERE HINGES



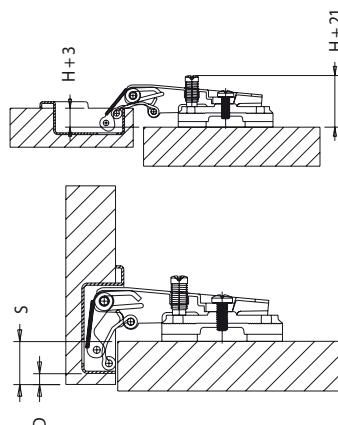
CERNIERE A CHIUSURA AUTOMATICA APERTURA 90°

SELF CLOSING HINGES OPENING 90°

780



P

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.FORO ANTA (D)
DISTANCE IN THE
DOOR (D)SPESORE Basetta (H)
THICKNESS OF MOUNTING PLATE (H)

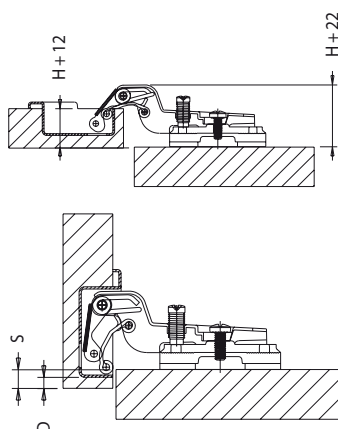
	3	4	5	6	7	8
2	19	20	21	22	23	24
3	18	19	20	21	22	23
4	17	18	19	20	21	22
5	16	17	18	19	20	21
6	15	16	17	18	19	20
7	14	15	16	17	18	19
8	13	14	15	16	17	18
9	12	13	14	15	16	17
10	11	12	13	14	15	16

$$H = 18 + D - S$$

780



M

Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.FORO ANTA (D)
DISTANCE IN THE
DOOR (D)SPESORE Basetta (H)
THICKNESS OF MOUNTING PLATE (H)

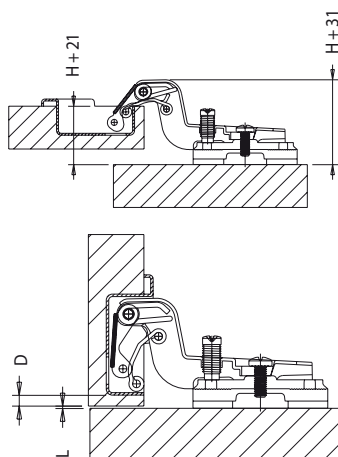
	3	4	5	6	7	8
2	10	11	12	13	14	15
3	9	10	11	12	13	14
4	8	9	10	11	12	13
5	7	8	9	10	11	12
6	6	7	8	9	10	11
7	5	6	7	8	9	10
8	4	5	6	7	8	9
9	3	4	5	6	7	8
10	2	3	4	5	6	7

$$H = 9 + D - S$$

780



C

Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.FORO ANTA (D)
DISTANCE IN THE
DOOR (D)SPESORE Basetta (H)
THICKNESS OF MOUNTING PLATE (H)

	3	4	5	6	7	8
2	1	2	3	4	5	6
3	0	1	2	3	4	5
4	-1 LUCE	0	1	2	3	4
5		-1 LUCE	0	1	2	3
6			-1 LUCE	0	1	2
7				-1 LUCE	0	1
8					-1 LUCE	0
9						-1 LUCE
10						

$$H = 0 + D + L$$

CERNIERE A CHIUSURA AUTOMATICA APERTURA 110°

SELF CLOSING HINGES OPENING 110°

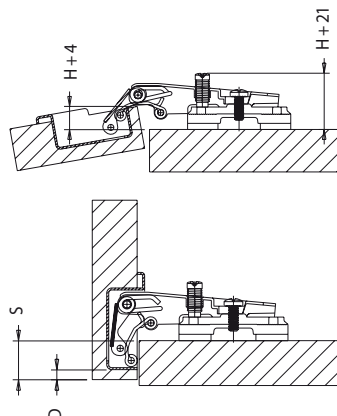
780



P



Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.



FORO ANTA (D)
DISTANCE IN THE
DOOR (D)

	3	4
2	19	20
3	18	19
4	17	18
5	16	17
6	15	16
7	14	15
8	13	14
9	12	13
10	11	12

H = 18 + D - S

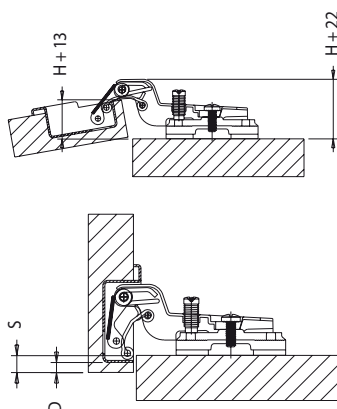
780



M



Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.



FORO ANTA (D)
DISTANCE IN THE
DOOR (D)

	3	4
2	10	11
3	9	10
4	8	9
5	7	8
6	6	7
7	5	6
8	4	5
9	3	4
10	2	3

H = 9 + D - S

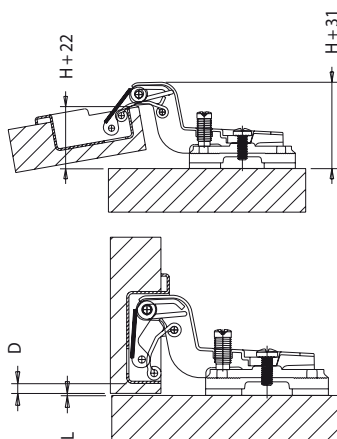
780



C



Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.



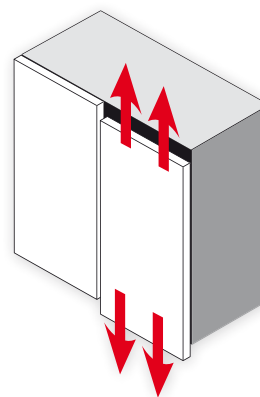
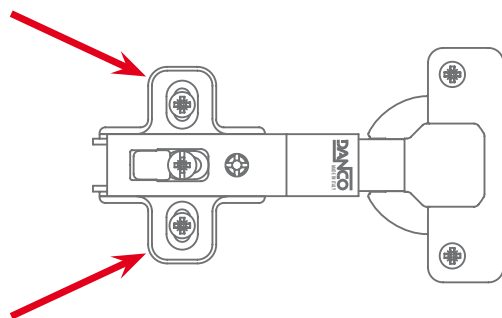
FORO ANTA (D)
DISTANCE IN THE
DOOR (D)

	3	4
2	1	2
3	0	1
4	-1	0
5	-1	-1
6		
7		
8		
9		
10		

H = 0 + D + L

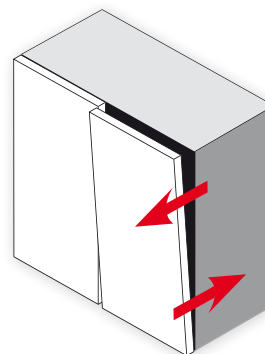
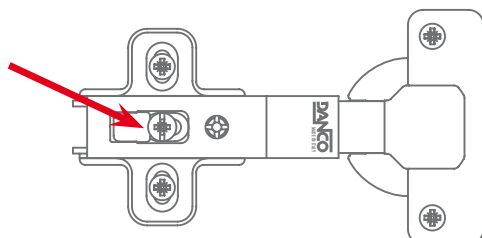
SISTEMI DI REGOLAZIONE ADJUSTMENT SYSTEMS

REGOLAZIONE VERTICALE VERTICAL ADJUSTMENT



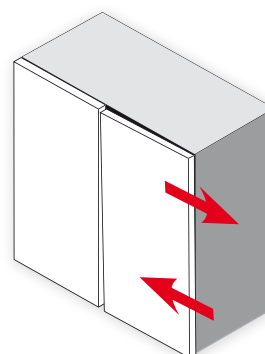
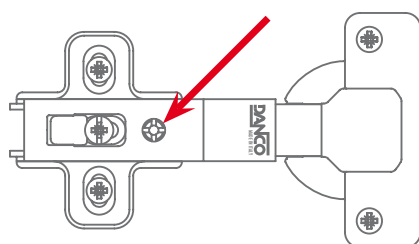
+/- 2mm

REGOLAZIONE FRONTALE FRONTAL ADJUSTMENT



- 0/+5mm

REGOLAZIONE LATERALE DI COPERTURA LATERAL OVERLAY ADJUSTMENT



-1/+5mm

TABELLE SPAZIO NECESSARIO PER ANTE SENZA INTERFERENZE TRA LORO

TABLES SPACE NECESSARY TO HAVE A DOOR WITHOUT INTERFERENCE BETWEEN THE OTHERS

T = SPESSORE ANTA
THICKNESS OF THE DOOR

D = DISTANZA FORO ANTA
DRILLING DISTANCE IN THE DOOR

L = LUCE FRA ANTA E FIANCO
DISTANCE BETWEEN THE DOOR AND THE SIDE

SERIE 820 90° Ø 40																
T	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35
D 3	0,33	0,43	0,57	0,70	0,86	1,02	1,20	1,41	2,01	1,84	2,10	2,36	2,65	2,94	3,29	3,68
D 4	0,33	0,43	0,56	0,69	0,85	1,00	1,18	1,39	1,59	1,81	2,06	2,32	2,61	2,89	3,23	3,59
D 5	0,32	0,42	0,55	0,68	0,83	0,99	1,17	1,36	1,56	1,78	2,03	2,29	2,57	2,84	3,17	3,52
D 6	0,32	0,42	0,54	0,67	0,82	0,98	1,15	1,34	1,54	1,76	2,00	2,25	2,52	2,80	3,11	3,45
D 7	0,31	0,41	0,53	0,66	0,81	0,96	1,14	1,32	1,53	1,75	1,97	2,22	2,48	2,76	3,06	3,39
D 8	0,31	0,41	0,52	0,66	0,79	0,94	1,13	1,30	1,51	1,72	1,94	2,18	2,44	2,72	3,01	3,33
D 9	0,30	0,40	0,52	0,65	0,78	0,93	1,11	1,28	1,49	1,69	1,89	2,15	2,40	2,68	2,97	3,28
D 10	0,30	0,40	0,51	0,64	0,77	0,92	1,10	1,26	1,46	1,67	1,89	2,12	2,37	2,64	2,92	3,22
D 11	0,29	0,39	0,50	0,63	0,76	0,91	1,08	1,25	1,44	1,64	1,86	2,09	2,34	2,60	2,88	3,18
D 12	0,29	0,39	0,50	0,62	0,73	0,90	1,06	1,23	1,42	1,62	1,84	2,06	2,30	2,56	2,84	3,13
D 13	0,29	0,38	0,49	0,61	0,74	0,89	1,05	1,22	1,40	1,60	1,81	2,03	2,27	2,53	2,80	3,08
D 14	0,28	0,39	0,48	0,60	0,73	0,88	1,03	1,20	1,38	1,58	1,79	2,01	2,24	2,49	2,76	3,04

L
0,40
0,40
0,40
0,40
0,40
0,40
0,40
0,40
0,40
0,40
0,40
1,40

SERIE 780 - 820 Ø 35										
T	16	17	18	19	20	21	22	23	24	25
D 3	0,52	0,72	0,95	1,22	1,53	1,89	2,31	2,84	3,57	4,38
D 4	0,50	0,70	0,92	1,18	1,47	1,81	2,21	2,66	3,25	3,97
D 5	0,49	0,67	0,89	1,14	1,42	1,75	2,12	2,54	3,05	3,67
D 6	0,47	0,65	0,86	1,11	1,38	1,69	2,04	2,44	2,90	3,44
D 7	0,46	0,64	0,84	1,07	1,34	1,64	1,97	2,35	2,78	3,27
D 8	0,45	0,62	0,82	1,04	1,30	1,59	1,91	2,27	2,68	3,13

CERNIERE A CHIUSURA AUTOMATICA APERTURA 90°

SELF CLOSING HINGES OPENING 90°

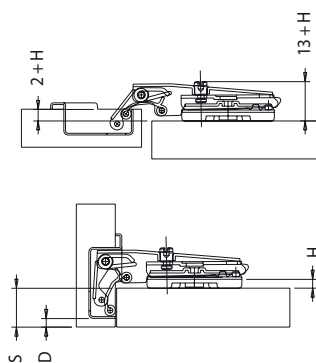
820



P

4

4

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.

		FORO ANTA (D) DISTANCE IN THE DOOR (D)					
		3	4	5	6	7	8
SPESSORE Basetta (H) THICKNESS OF MOUNTING PLATE (H)	3	18	19	20	21	22	23
	4	17	18	19	20	21	22
	5	16	17	18	19	20	21
	6	15	16	17	18	19	20
	7	14	15	16	17	18	19
	8	13	14	15	16	17	18
	9	12	13	14	15	16	17
	10	11	12	13	14	15	16
		H= 18+D-S					

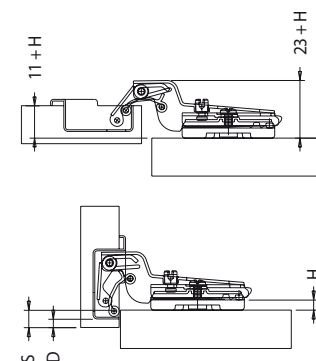
820



M

4

4

Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.

		FORO ANTA (D) DISTANCE IN THE DOOR (D)					
		3	4	5	6	7	8
SPESSORE Basetta (H) THICKNESS OF MOUNTING PLATE (H)	3	9	10	11	12	13	14
	4	8	9	10	11	12	13
	5	7	8	9	10	11	12
	6	6	7	8	9	10	11
	7	5	6	7	8	9	10
	8	4	5	6	7	8	9
	9	3	4	5	6	7	8
	10	2	3	4	5	6	7
		H= 9+D-S					

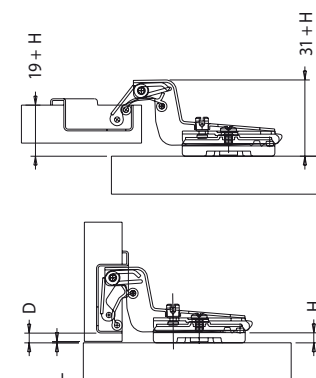
820



C

4

4

Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.

		FORO ANTA (D) DISTANCE IN THE DOOR (D)					
		3	4	5	6	7	8
SPESSORE Basetta (H) THICKNESS OF MOUNTING PLATE (H)	3	1	2	3	4	5	6
	4	0	1	2	3	4	5
	5	-1 LUCE	0	1	2	3	4
	6		-1 LUCE	0	1	2	3
	7			-1 LUCE	0	1	2
	8				-1 LUCE	0	1
	9					-1 LUCE	0
	10						-1 LUCE
		H= 1+D+L					

CERNIERE A CHIUSURA AUTOMATICA APERTURA 110°

SELF CLOSING HINGES OPENING 110°

820

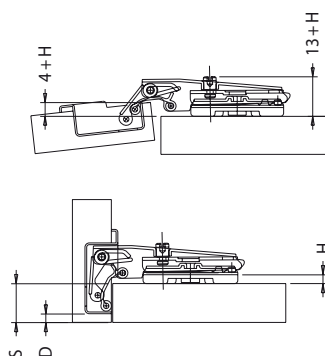


P

4

4

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.



FORO ANTA (D)
DISTANCE IN THE
DOOR (D)

	3	4	5
3	18	19	20
4	17	18	19
5	16	17	18
6	15	16	17
7	14	15	16
8	13	14	15
9	12	13	14
10	11	12	13

SPESORE Basetta (H)
THICKNESS OF MOUNTING PLATE (H)

H = 18+D-S

820

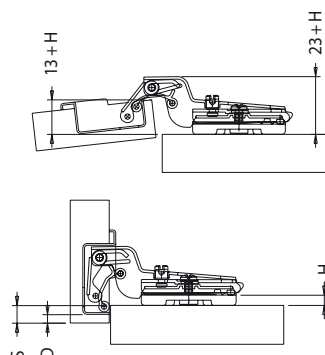


M

4

4

Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.



FORO ANTA (D)
DISTANCE IN THE
DOOR (D)

	3	4	5
3	9	10	11
4	8	9	10
5	7	8	9
6	6	7	8
7	5	6	7
8	4	5	6
9	3	4	5
10	2	3	4

SPESORE Basetta (H)
THICKNESS OF MOUNTING PLATE (H)

H = 9+D-S

820

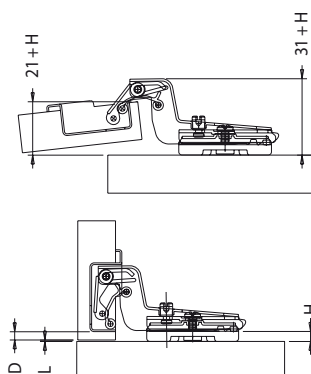


C

4

4

Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.



FORO ANTA (D)
DISTANCE IN THE
DOOR (D)

	3	4	5
3	1	2	3
4	0	1	2
5	-1 LUCE	0	1
6	-1 LUCE	0	
7		-1 LUCE	
8			
9			
10			

SPESORE Basetta (H)
THICKNESS OF MOUNTING PLATE (H)

H = 1+D+L

CERNIERE A CHIUSURA AUTOMATICA
SELF CLOSING HINGES

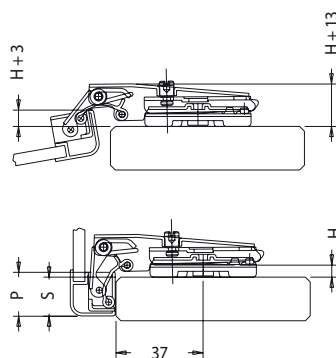
820

12

P

4

4

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.

$$H = 2 + P - S$$

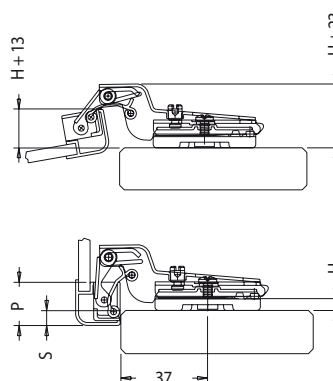
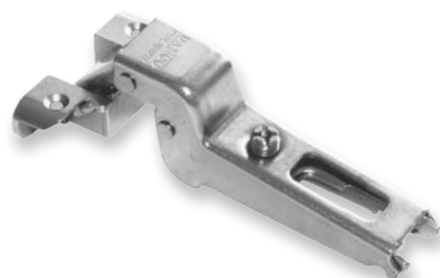
820

12

M

4

4

Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.

$$H = -8 + P - S$$

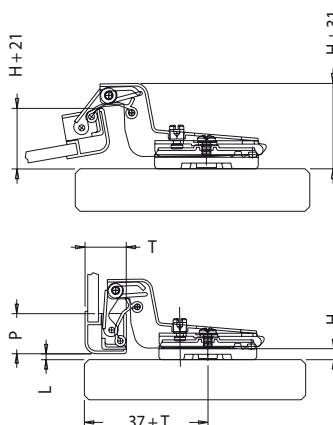
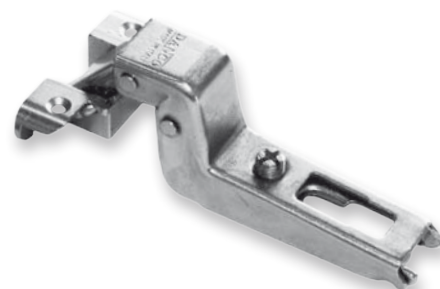
820

12

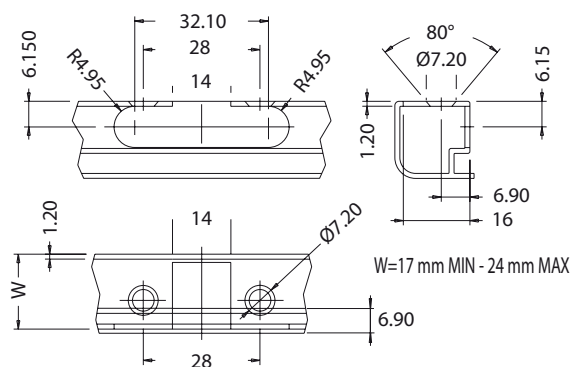
C

4

4

Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.

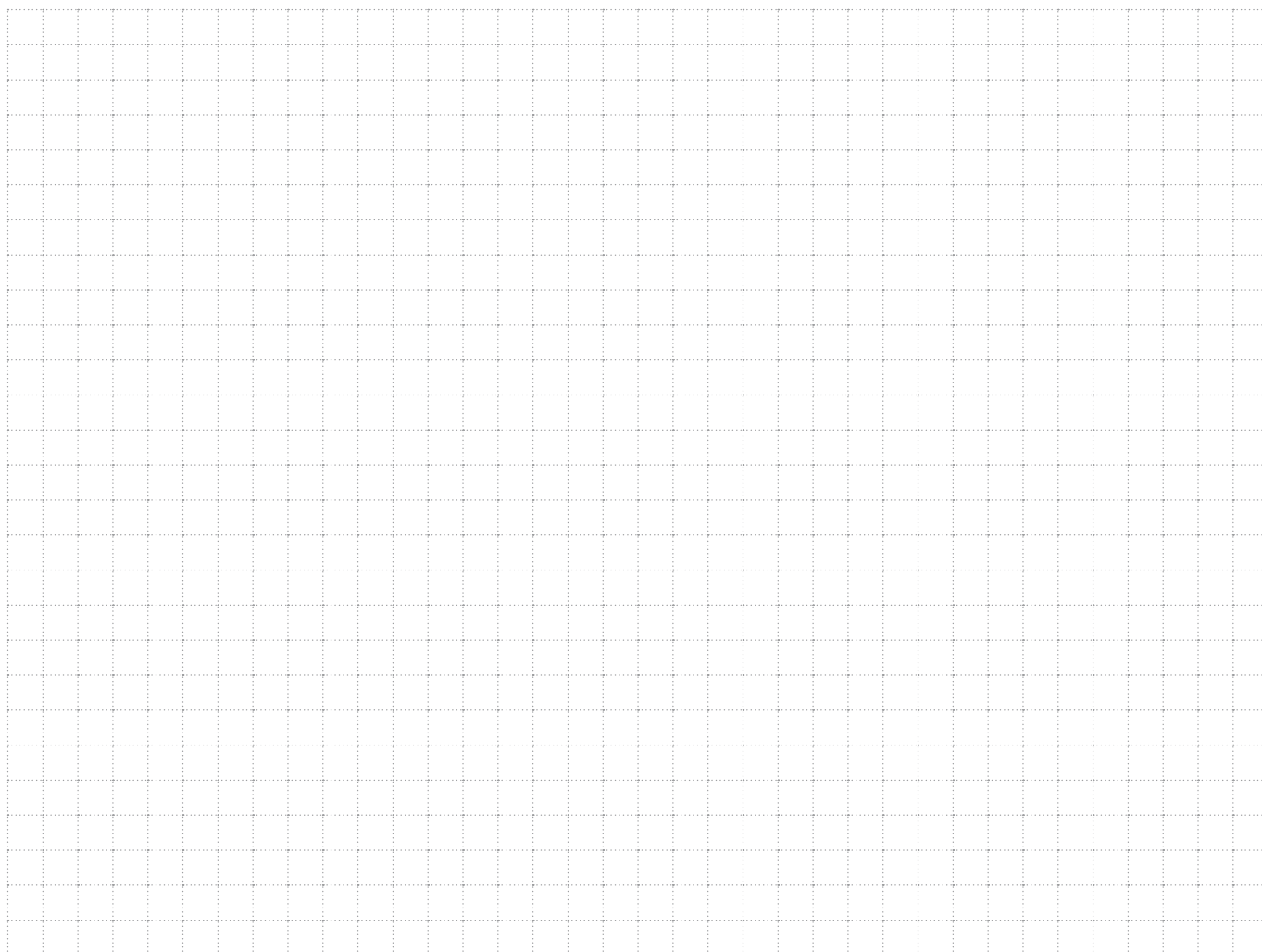
$$H = -16 + P + L$$

APERTURA 100° PER ANTINE CON PROFILI IN ALLUMINIO
OPENING 100° FOR DOORS WITH ALUMINIUM FRAMES


Per il fissaggio delle cerniere
 si consiglia l'impiego di viti
 autofilettanti TSP 3.5 X 9.5.

For the implantation of the hinges
 we recommend the employment of
 self-tapping lives TSP 3,5 X 9.5.

Note
 Notes



CERNIERE A CHIUSURA AUTOMATICA
SELF CLOSING HINGES

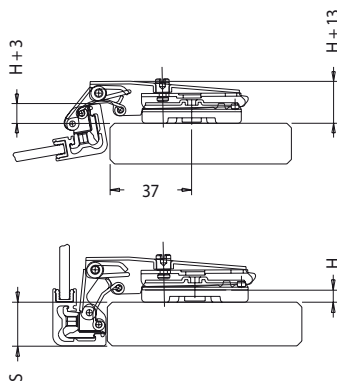
820

25

P

4

4

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.

H= 23-S

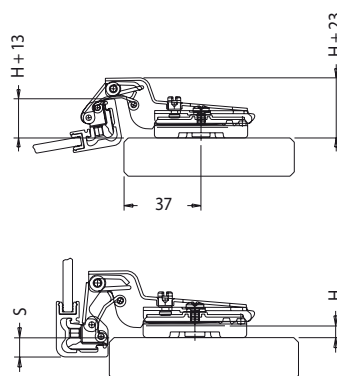
820

25

M

4

4

Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.

H= 13-S

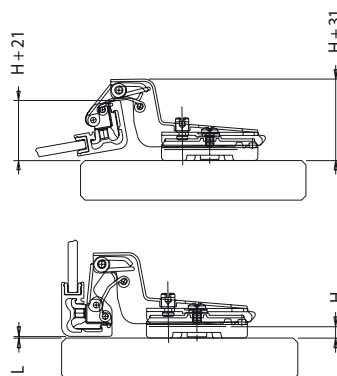
820

25

C

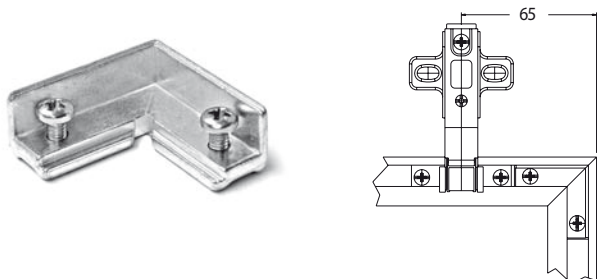
4

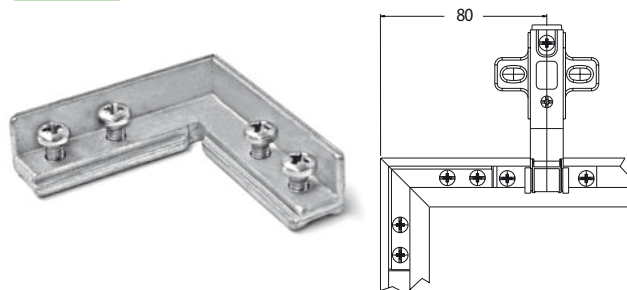
4

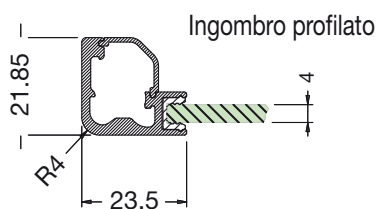
Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.

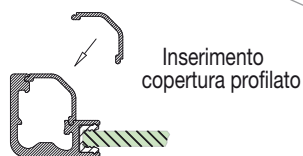
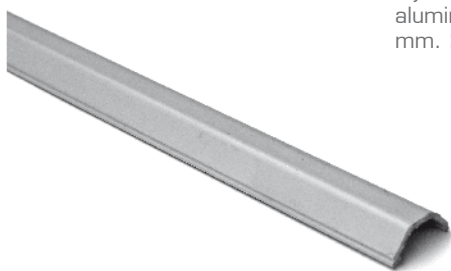
H= 5+L

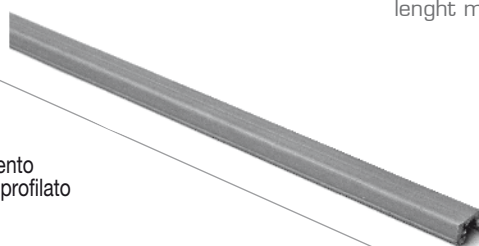
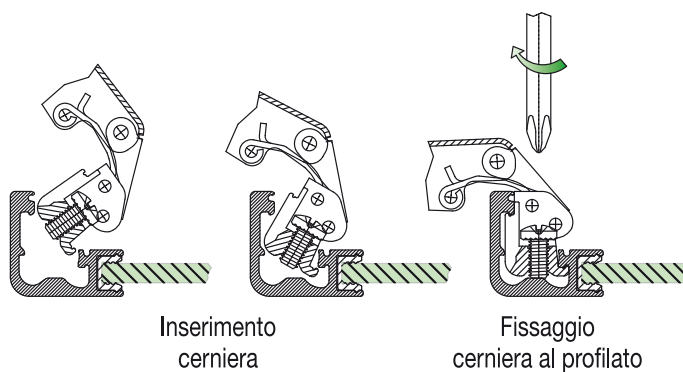
APERTURA 100° PER ANTINE CON PROFILI IN ALLUMINIO
OPENING 100° FOR DOORS WITH ALUMINIUM FRAMES
243

 Giunzione ad angolo per profili alluminio.
 Junction corner for aluminium profile.

245

 Giunzione ad angolo per profili alluminio.
 Junction corner for aluminium profile.

2000
AL
410

 Profilo in alluminio lunghezza mm. 4100.
 Aluminium profile length mm. 4100.

3150
AL
250

 Coprifilo per barra in alluminio da mm. 2500.
 Nylon carter for aluminium profile length mm. 2500.

3155
AL
250

 Guarnizione per vetro da mm. 2500.
 Nylon carter for glass length mm. 2500.

SCHEMA DI MONTAGGIO
MOUNTING SYSTEM

 Inserimento
 cerniera

 Fissaggio
 cerniera al profilato

CERNIERE A CHIUSURA AUTOMATICA

SELF CLOSING HINGES

820

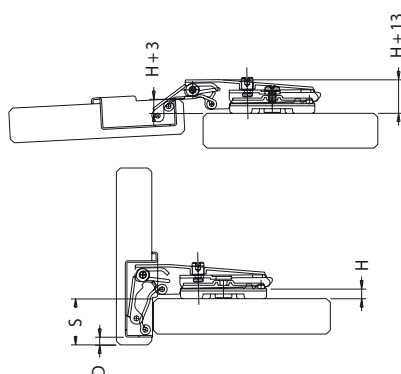
90

P

4

4

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.



		FORO ANTA (D) DISTANCE IN THE DOOR (D)													
		3	4	5	6	7	8	9	10	11	12	13	14		
SPESSORE BASETTA (H) THICKNESS OF MOUNTING PLATE (H)	3	24	25	26	27	28	29	30	31	32	33	34	35		
	4	23	24	25	26	27	28	29	30	31	32	33	34		
	5	22	23	24	25	26	27	28	29	30	31	32	33		
	6	21	22	23	24	25	26	27	28	29	30	31	32		
	7	20	21	22	23	24	25	26	27	28	29	30	31		
	8	19	20	21	22	23	24	25	26	27	28	29	30		
	9	18	19	20	21	22	23	24	25	26	27	28	29		
	10	17	18	19	20	21	22	23	24	25	26	27	28		
H= 24+D-S															

820

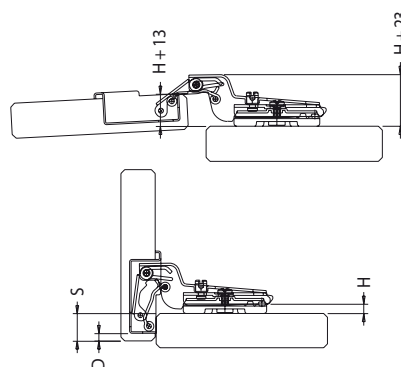
90

M

4

4

Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.



		FORO ANTA (D) DISTANCE IN THE DOOR (D)														
		3	4	5	6	7	8	9	10	11	12	13	14			
SPESSORE BASETTA (H) THICKNESS OF MOUNTING PLATE (H)	3	14	15	16	17	18	19	20	21	22	23	24	25			
	4	13	14	15	16	17	18	19	20	21	22	23	24			
	5	12	13	14	15	16	17	18	19	20	21	22	23			
	6	11	12	13	14	15	16	17	18	19	20	21	22			
	7	10	11	12	13	14	15	16	17	18	19	20	21			
	8	9	10	11	12	13	14	15	16	17	18	19	20			
	9	8	9	10	11	12	13	14	15	16	17	18	19			
	10	7	8	9	10	11	12	13	14	15	16	17	18			
	H= 14+D-S															

820

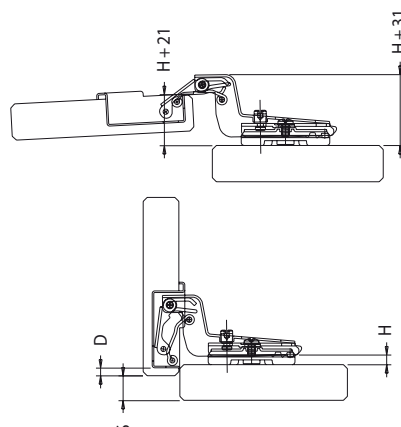
90

C

4

4

Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.



		FORO ANTA (D) DISTANCE IN THE DOOR (D)													
		3	4	5	6	7	8	9	10	11	12	13	14		
SPESSORE BASETTA (H) THICKNESS OF MOUNTING PLATE (H)	3	6	7	8	9	10	11	12	13	14	15	16	17		
	4	5	6	7	8	9	10	11	12	13	14	15	16		
	5	4	5	6	7	8	9	10	11	12	13	14	15		
	6	3	4	5	6	7	8	9	10	11	12	13	14		
	7	2	3	4	5	6	7	8	9	10	11	12	13		
	8	1	2	3	4	5	6	7	8	9	10	11	12		
	9	0	1	2	3	4	5	6	7	8	9	10	11		
	10	-	0	1	2	3	4	5	6	7	8	9	10		
H= 6+D-S															

APERTURA 93° PER ANTINE DI FORTE SPESSORE Ø 40

OPENING **93° FOR HIGH THICKNESS DOORS** 40

820

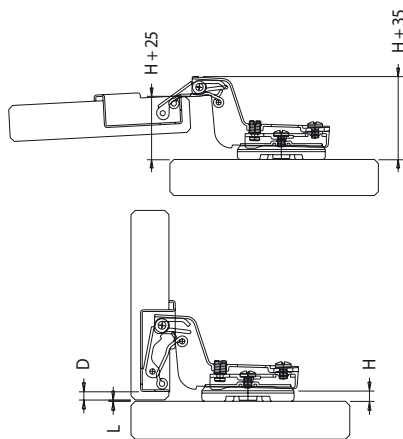
90



4

4

Braccetto in zama, collo (A) Supercollo.
Zamak, crank (A) Supercrank.



		FORO ANTA (D) DISTANCE IN THE DOOR (D)													
		3	4	5	6	7	8	9	10	11	12	13	14		
SPRESSORE BASETTA (H) THICKNESS OF MOUNTING PLATE (H)	3	2	3	4	5	6	7	8	9	10	11	12	13		
	4	1	2	3	4	5	6	7	8	9	10	11	12		
	5	0	1	2	3	4	5	6	7	8	9	10	11		
	6		0	1	2	3	4	5	6	7	8	9	10		
	7			0	1	2	3	4	5	6	7	8	9		
	8				0	1	2	3	4	5	6	7	8		
	9					0	1	2	3	4	5	6	7		
	10						0	1	2	3	4	5	6		
			H = 2+D+L												

Note
Notes

CERNIERE A CHIUSURA AUTOMATICA APERTURA 90° PER ANGOLI 45°

SELF CLOSING HINGES OPENING 90° CORNERS 45°

821

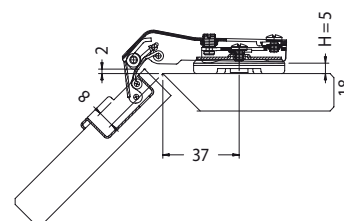
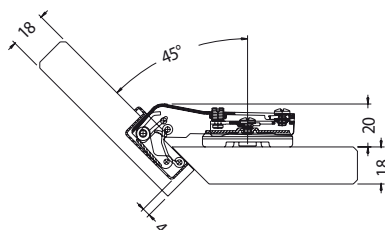


P

4

4

Braccetto in zama, collo (P) Piano.
Zamak, crank (P) Straight.



821

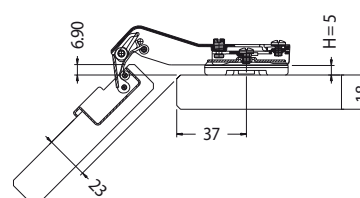
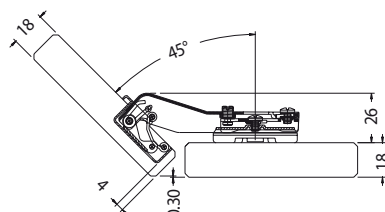


M

4

4

Braccetto in zama, collo (M) Medio.
Zamak, crank (M) Medium.



821

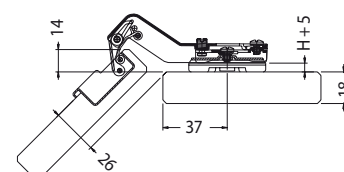
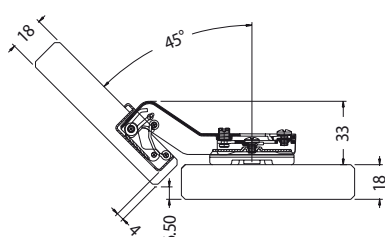


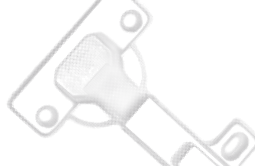
C

4

4

Braccetto in zama, collo (C) Collo alto.
Zamak, crank (C) Tall.

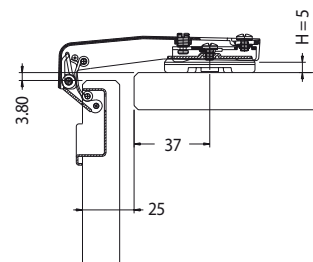
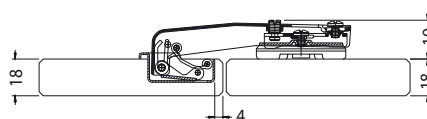




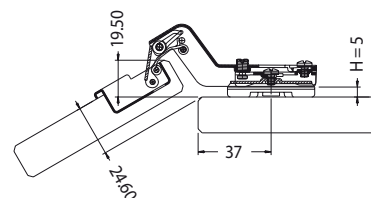
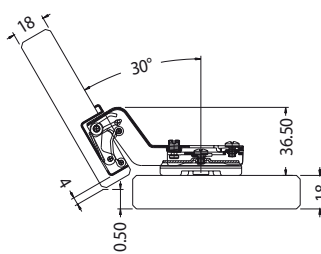
821/822/823/826

**CERNIERE A CHIUSURA AUTOMATICA APERTURA 90°****SELF CLOSING HINGES OPENING 90°****822****4****4**

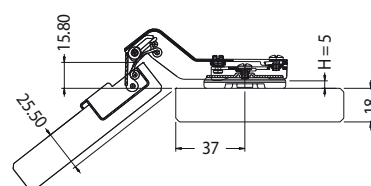
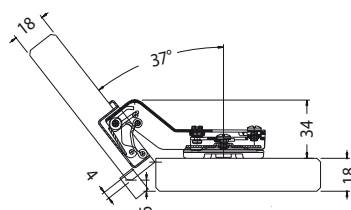
Per fissaggio su montante, foratura modulo 37x32 mm. tipo (L).
To fix on the blind corners, drill for modulus 37x32 mm. type (L).

**CERNIERE A CHIUSURA AUTOMATICA APERTURA 90° PER ANGOLI 30°****SELF CLOSING HINGES OPENING 90° CORNERS 30°****823****4****4**

Braccetto in zama, collo (C) Collo alto.
Zamak, crank (C) Tall.

**CERNIERE A CHIUSURA AUTOMATICA APERTURA 90° PER ANGOLI 37°****SELF CLOSING HINGES OPENING 90° CORNERS 37°****826****4****4**

Braccetto in zama, collo (M) Medio.
Zamak, crank (M) Medium.



CERNIERE A CHIUSURA AUTOMATICA APERTURA 165°

SELF CLOSING HINGES OPENING 165°

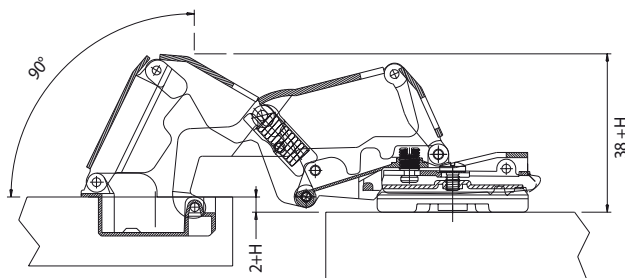
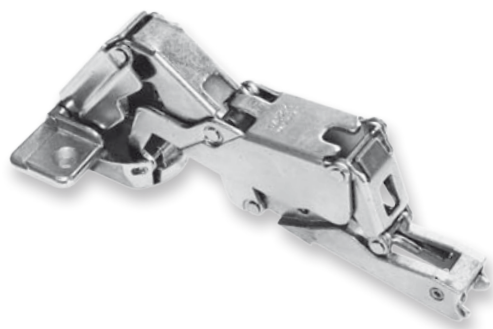
824



P

4

4

Braccetto in zama, collo (P) Piano.
Zamak, crank (P) Straight.

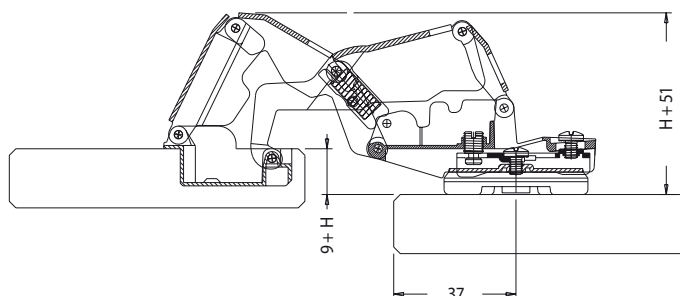
824



M

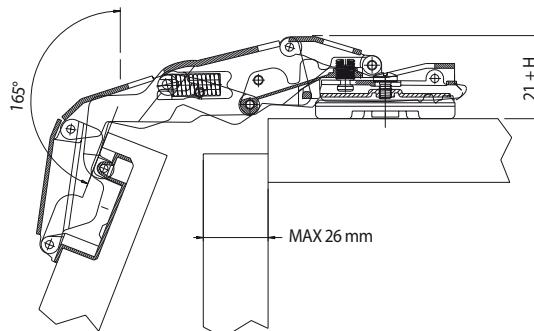
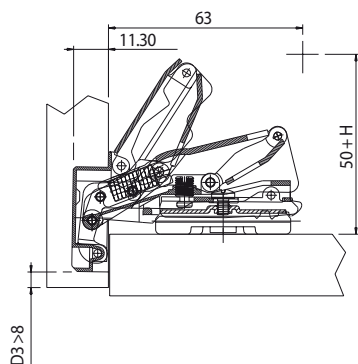
4

4

Braccetto in zama, collo (M) Medio.
Zamak, crank (M) Medium.

dal 1956
i nostri prodotti
hanno un'anima
tutta italiana.

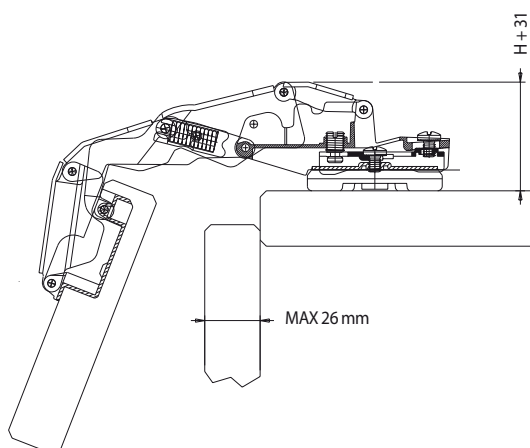
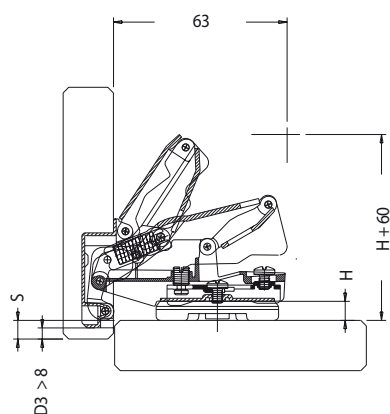
since 1956
our products
have a spirit
all italian.



FORO ANTA (D)
DISTANCE IN THE DOOR (D)

	3	4	5	6	7	8
3	18	19	20	21	22	23
4	17	18	19	20	21	22
5	16	17	18	19	20	21
6	15	16	17	18	19	20
7	14	15	16	17	18	19
8	13	14	15	16	17	18
9	12	13	14	15	16	17
10	11	12	13	14	15	16

H = 18 + D - S



FORO ANTA (D)
DISTANCE IN THE DOOR (D)

	3	4	5	6	7	8
3	9	10	11	12	13	14
4	8	9	10	11	12	13
5	7	8	9	10	11	12
6	6	7	8	9	10	11
7	5	6	7	8	9	10
8	4	5	6	7	8	9
9	3	4	5	6	7	8
10	2	3	4	5	6	7

H = 9 + D - S

CERNIERE A CHIUSURA AUTOMATICA

SELF CLOSING HINGES

828

AN

P

4

4

Braccetto in zama, collo (P) Piano.
Zamak, crank (P) Straight.



FORO ANTA (D)
DISTANCE IN THE DOOR (D)

	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
4	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
5	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
6	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
7	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
8		0	1	2	3	4	5	6	7	8	9	10	11	12	13	14
9			0	1	2	3	4	5	6	7	8	9	10	11	12	13
10				0	1	2	3	4	5	6	7	8	9	10	11	12

SPESORE BASETTA (H)
THICKNESS OF MOUNTING PLATE (H)

H = 4 + DS

828

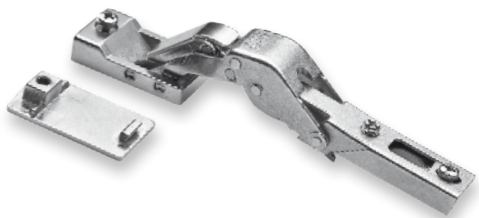
AA

P

4

4

Braccetto in zama, collo (P) Piano per cristallo.
Zamak, crank (P) Straight, for crystal.



CERNIERE A CHIUSURA AUTOMATICA PER MOBILI AD ANGOLO

SELF CLOSING HINGES FOR CORNER CABINET

829

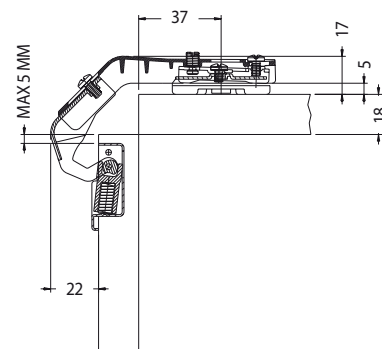
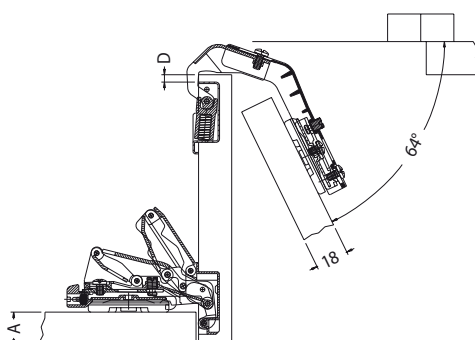
P

4

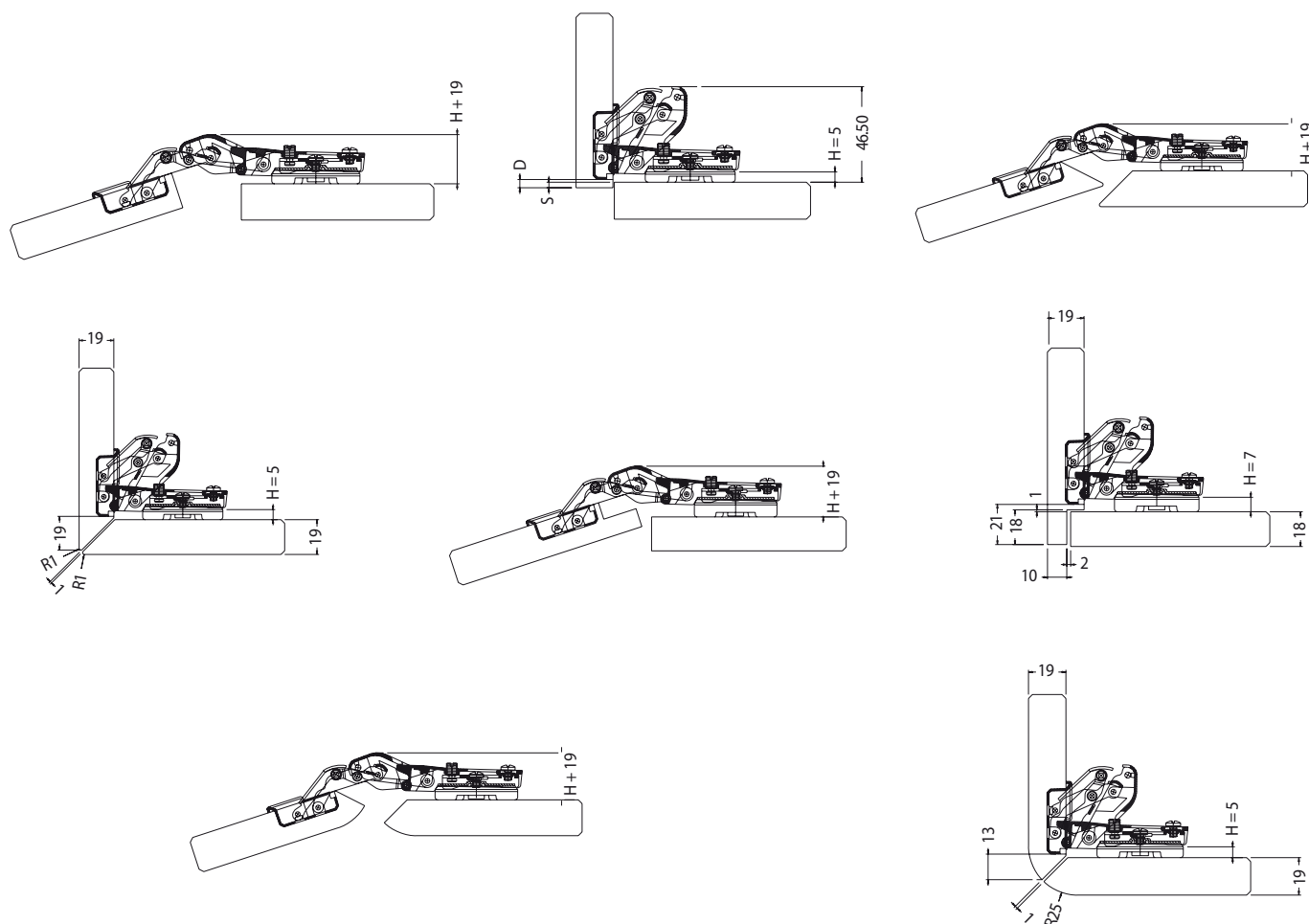
4

Braccetto in zama, collo (P) Piano.
Zamak, crank (P) Straight.

A = DA 16 MM A 24 MM
D = 4 MM - 5 MM MAX
A = FROM 16 MM TO 24 MM
D = 4 MM - 5 MM MAX



CERNIERE A CHIUSURA AUTOMATICA
SELF CLOSING HINGES



Note
Notes



**dal 1956
fabbrichiamo
cerniere
in Italia.**

**since 1956
we make
hinges
in Italy.**



780•820



CASSE DISPONIBILI

AVAILABLE CUPS

CASSE CUPS

casse
cups

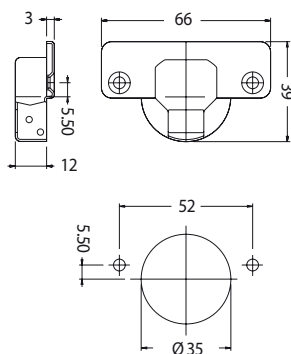
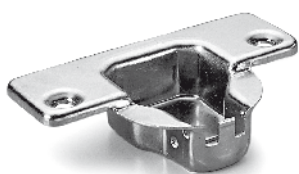
CASSE DISPONIBILI APERTURA 90° ∅ 35

AVAILABLE CUPS OPENING 90° ∅ 35

45

Cassa in acciaio; fissaggio a viti autofilettanti (escluse dalla fornitura).

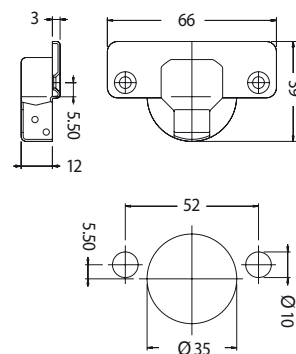
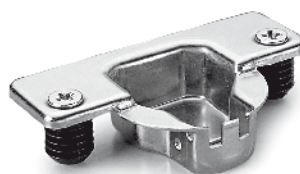
Steel cup; self-cutting screws fastener (not included in supply).



46

Cassa in acciaio; fissaggio a pressione (bussola ∅ 10 mm.).

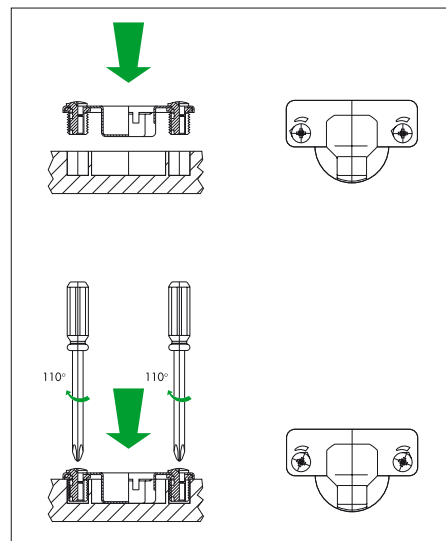
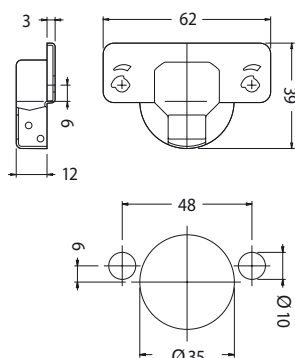
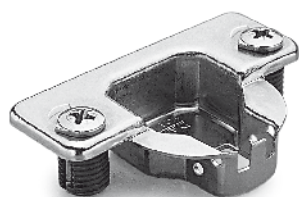
Steel cup; pressurized fastener (∅ 10 mm. dowels).



47

Cassa in acciaio; fissaggio a viti pressofuse a camma con bussole ∅ 10 mm.

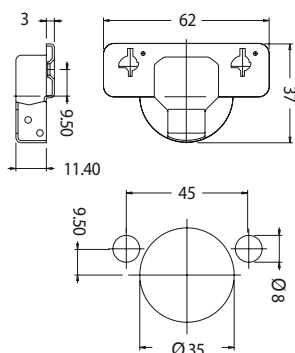
Steel cup; Zamak screws by cam mounted with dowels ∅ 10 mm.



51

Cassa in acciaio; fissaggio a viti pressofuse a camma con bussole ∅ 8 mm.

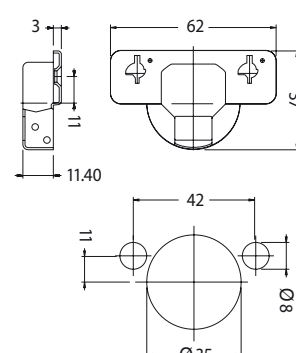
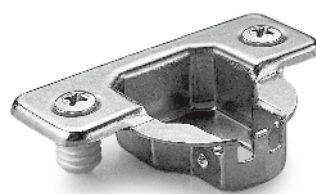
Steel cup; Zamak screws by cam mounted with dowels ∅ 8 mm.



53

Cassa in acciaio; fissaggio a viti pressofuse a camma con bussole ∅ 8 mm.

Steel cup; Zamak screws by cam mounted with dowels ∅ 8 mm.





780/820/821/822/823/826



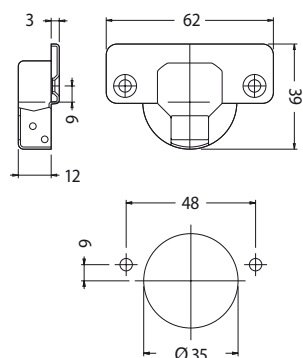
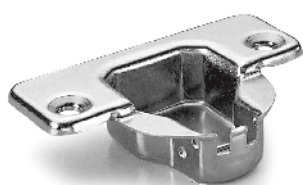
CASSE DISPONIBILI APERTURA 90° Ø 35

AVAILABLE CUPS OPENING 90° Ø 35

60

Cassa in acciaio; fissaggio a viti autofilettanti (escluse dalla fornitura).

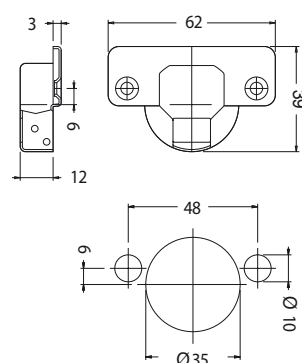
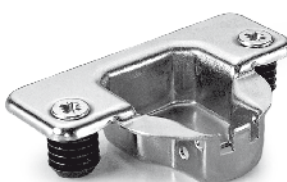
Steel cup; self-cutting screws fastener (not included in supply).



61

Cassa in acciaio; fissaggio a pressione (bussole Ø 10 mm.).

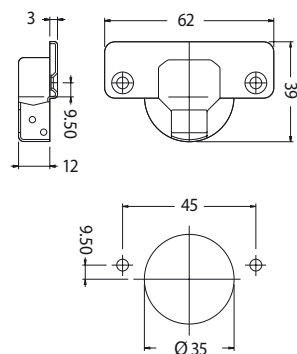
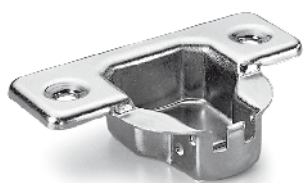
Steel cup; pressurized fastener (Ø 10 mm. dowels).



62

Cassa in acciaio; fissaggio a viti autofilettanti (escluse dalla fornitura).

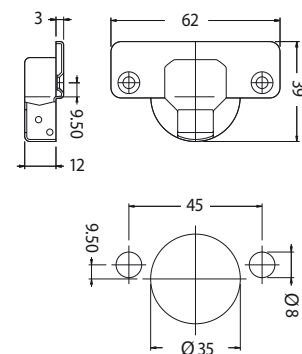
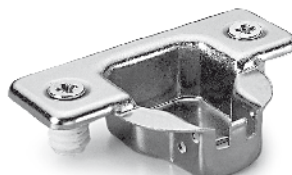
Steel cup; self-cutting screws fastener (not included in supply).



63

Cassa in acciaio; fissaggio a pressione (bussole Ø 8 mm.).

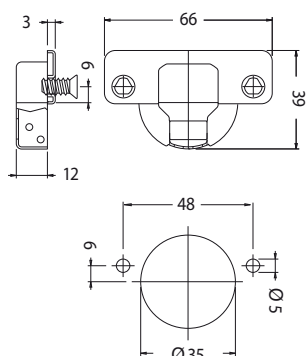
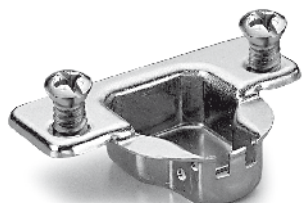
Steel cup; pressurized fastener (Ø 8 mm. dowels).



89

Cassa in acciaio; fissaggio a viti Euro.

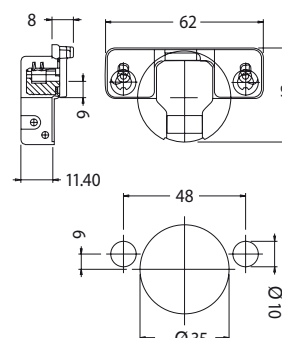
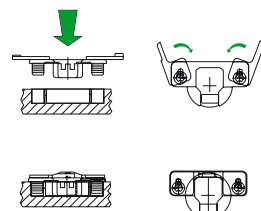
Steel cup; Euro screws fastener.



39

Cassa in acciaio; fissaggio a camma senza utensili.

Steel cup; fixing by cam screws without tools.



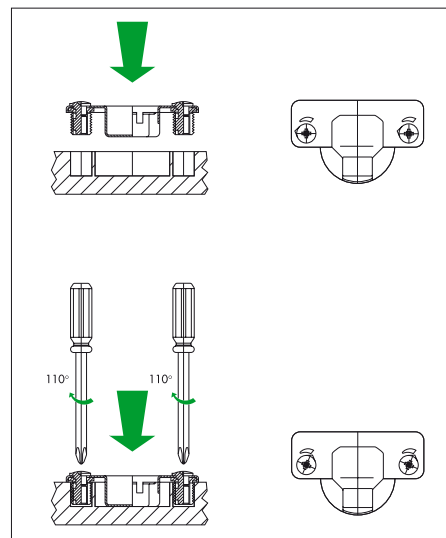
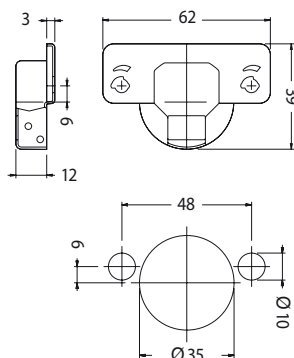
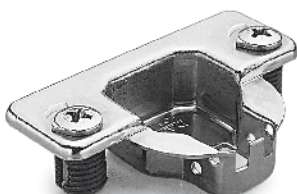
CASSE DISPONIBILI APERTURA 110° ∅ 35

AVAILABLE CUPS OPENING 110° ∅ 35

44

Cassa in acciaio; fissaggio a viti pressofuse a camma con bussole Ø 10 mm.

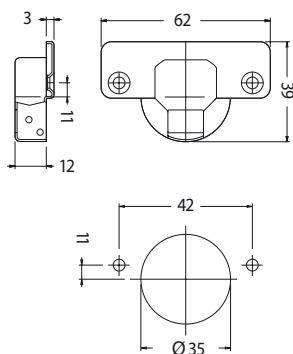
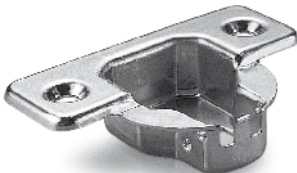
Steel cup; Zamak screws by cam mounted with dowels Ø 10 mm.



48

Cassa in acciaio; fissaggio a viti autofilettanti (escluse dalla fornitura).

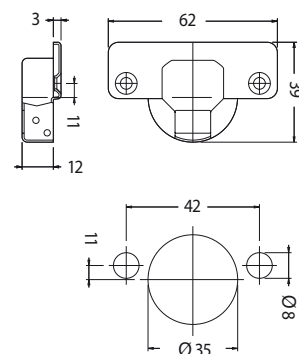
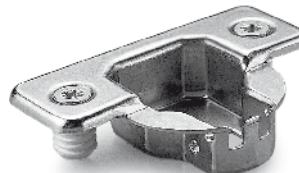
Steel cup; self-cutting screws fastener (not included in supply).



49

Cassa in acciaio; fissaggio a pressione (bussole Ø 8 mm.).

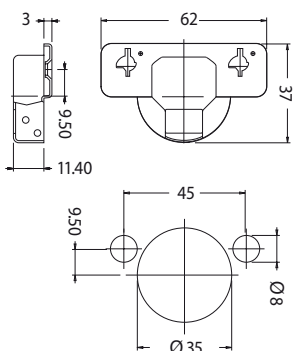
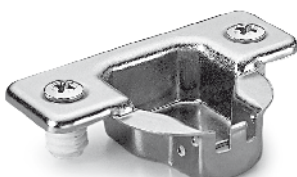
Steel cup; pressurized fastener (Ø 8 mm. dowels).



52

Cassa in acciaio; fissaggio a viti pressofuse a camma con bussole Ø 8 mm.

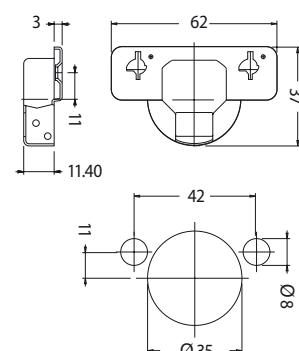
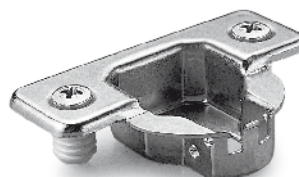
Steel cup; Zamak screws by cam mounted with dowels Ø 8 mm.



54

Cassa in acciaio; fissaggio a viti pressofuse a camma con bussole Ø 8 mm.

Steel cup; Zamak screws by cam mounted with dowels Ø 8 mm.





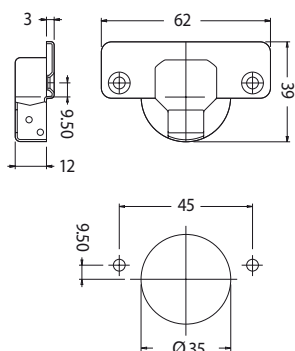
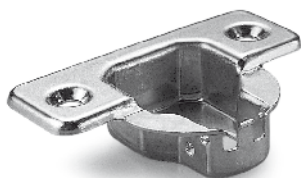
780/820/821/822/823/826



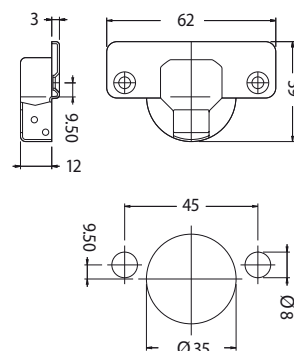
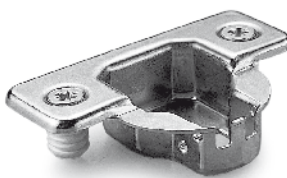
CASSE DISPONIBILI APERTURA 110° Ø 35

AVAILABLE CUPS OPENING 110° Ø 35

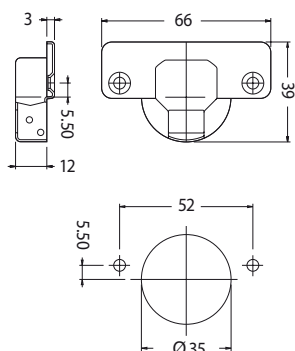
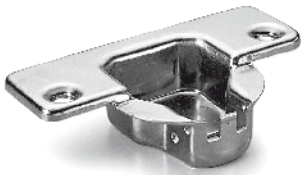
65

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).Steel cup; self-cutting screws fastener
(not included in supply).

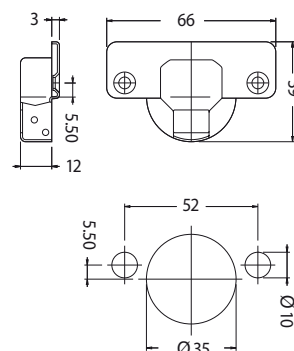
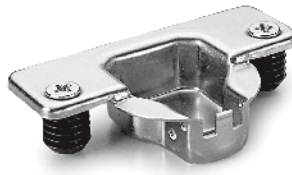
66

Cassa in acciaio; fissaggio a pressione
(bussole Ø 8 mm.).Steel cup; pressurized fastener
(Ø 8 mm. dowels).

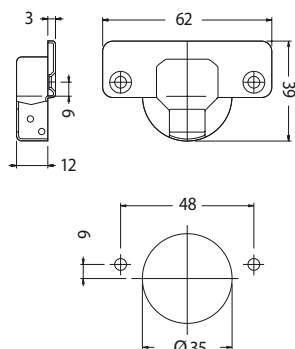
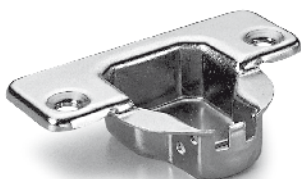
68

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).Steel cup; self-cutting screws fastener
(not included in supply).

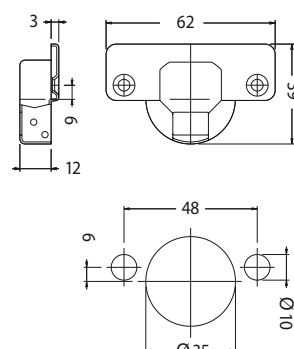
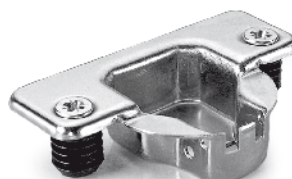
69

Cassa in acciaio; fissaggio a pressione
(bussole Ø 10 mm.).Steel cup; pressurized fastener
(Ø 10 mm. dowels).

70

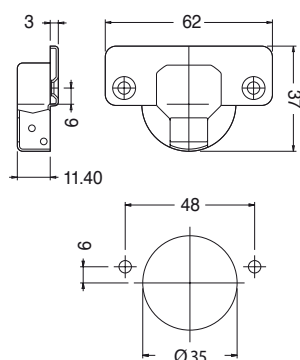
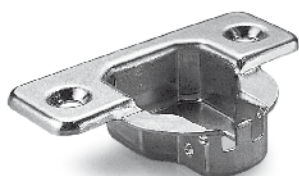
Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).Steel cup; self-cutting screws fastener
(not included in supply).

71

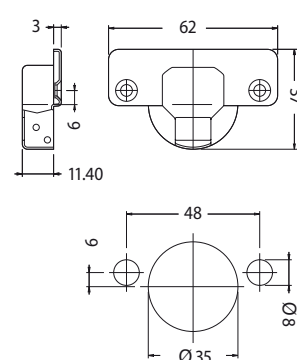
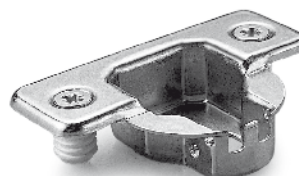
Cassa in acciaio; fissaggio a pressione
(bussole Ø 10 mm.).Steel cup; pressurized fastener
(Ø 10 mm. dowels).

CASSE DISPONIBILI APERTURA 110° $\varnothing$ 35AVAILABLE CUPS OPENING 110° $\varnothing$ 35

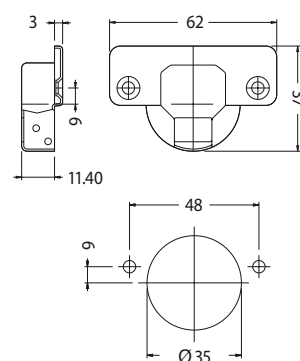
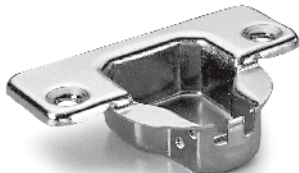
72

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).Steel cup; self-cutting screws fastener
(not included in supply).

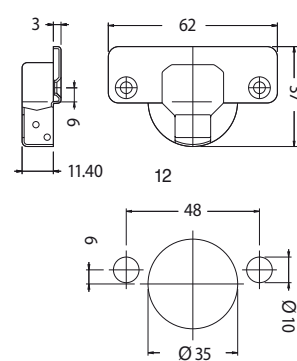
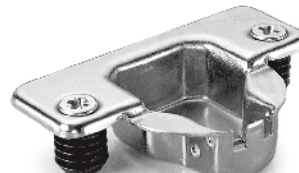
73

Cassa in acciaio; fissaggio a pressione
(bussole $\varnothing$ 8 mm.).Steel cup; pressurized fastener
($\varnothing$ 8 mm. dowels).

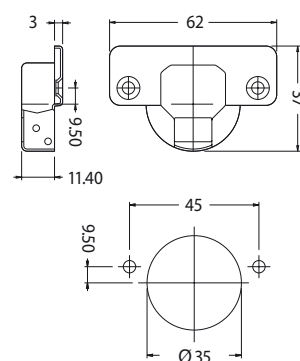
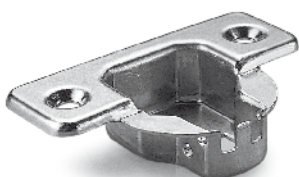
80

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).Steel cup; self-cutting screws fastener
(not included in supply).

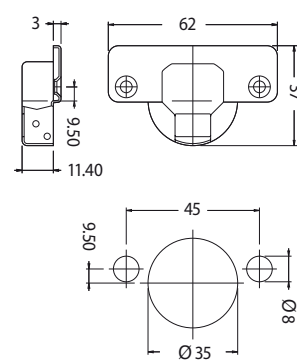
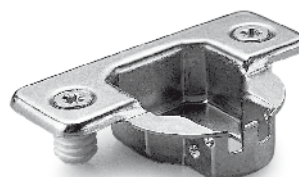
81

Cassa in acciaio; fissaggio a pressione
(bussole $\varnothing$ 10 mm.).Steel cup; pressurized fastener
($\varnothing$ 10 mm. dowels).

85

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).Steel cup; self-cutting screws fastener
(not included in supply).

86

Cassa in acciaio; fissaggio a pressione
(bussole $\varnothing$ 8 mm.).Steel cup; pressurized fastener
($\varnothing$ 8 mm. dowels).



780/820/821/822/823/826

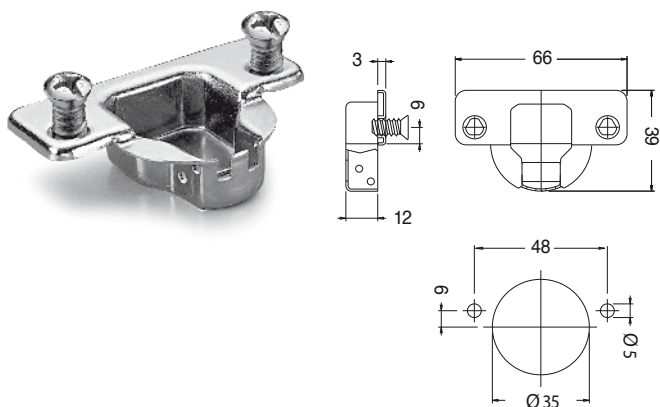


CASSE DISPONIBILI APERTURA **110°** Ø **35**

AVAILABLE CUPS OPENING **110°** Ø **35**

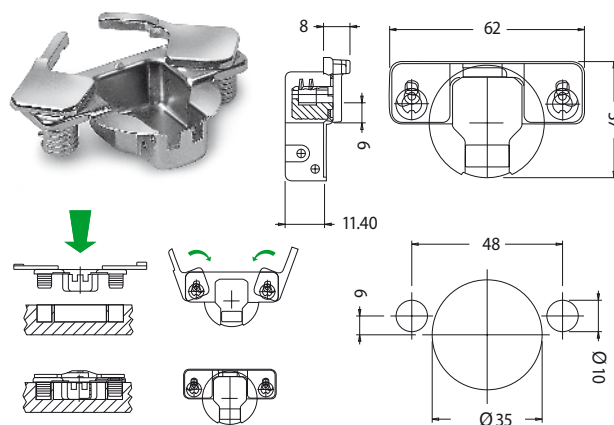
84

Cassa in acciaio; fissaggio a viti Euro.
Steel cup; Euro screws fastener.

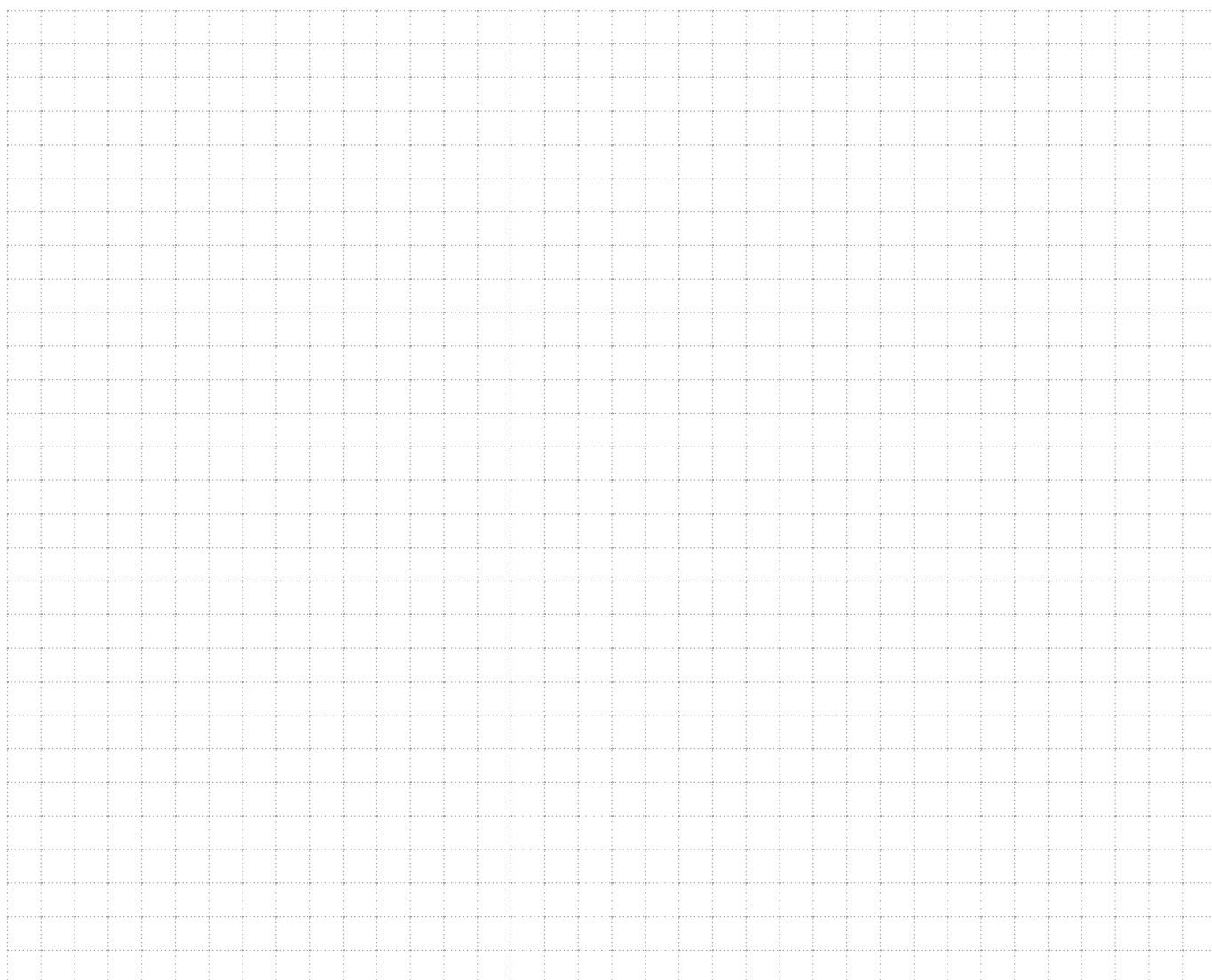


50

Cassa in acciaio; fissaggio a camma senza utensili.
Steel cup; fixing by cam screws without tools.



Note
Notes



casse
cups

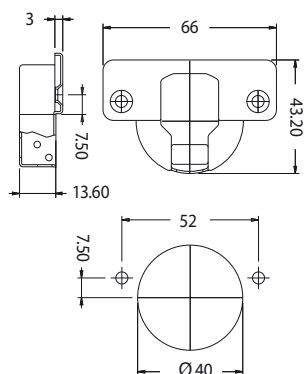
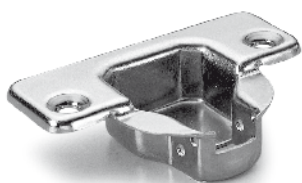
CASSE DISPONIBILI APERTURA 93° ∅ 40

AVAILABLE CUPS OPENING 93° ∅ 40

90

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).

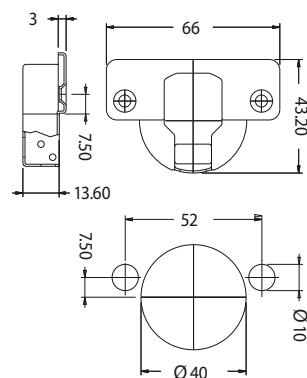
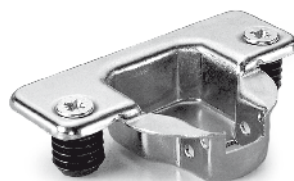
Steel cup; self-cutting screws fastener (not included in supply).



91

Cassa in acciaio; fissaggio a pressione
(bussole ∅ 10 mm.).

Steel cup; pressurized fastener (∅ 10 mm. dowels).



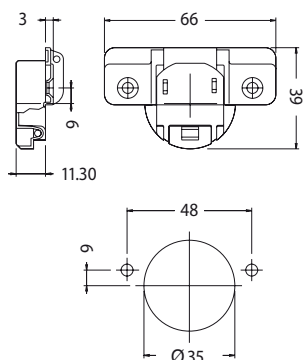
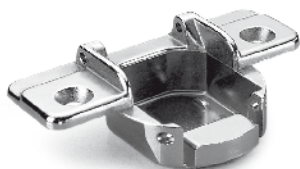
Note

Notes

CASSE DISPONIBILI APERTURA 165° ∅ 35
AVAILABLE CUPS OPENING 165° ∅ 35
01

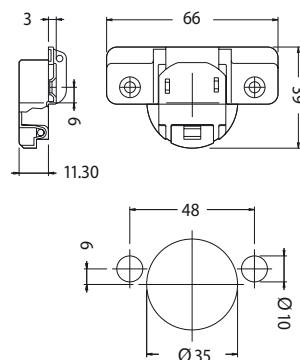
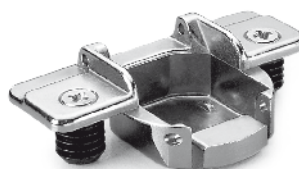
Cassa in zama; fissaggio a viti autofilettanti (escluse dalla fornitura).

Zamak cup; self-cutting screws fastener (not included in supply).


03

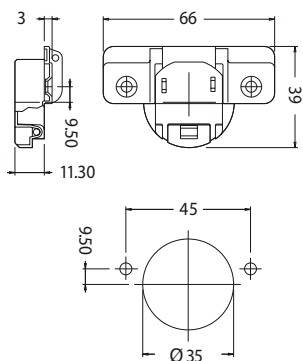
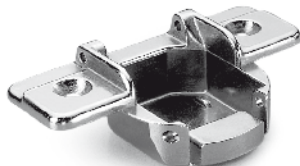
Cassa in zama; fissaggio a pressione (bussole ∅ 10 mm.).

Zamak cup; pressurized fastener (∅ 10 mm. dowels).


04

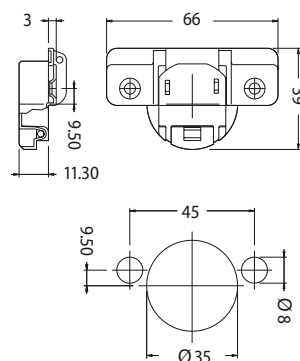
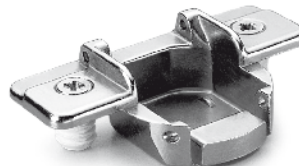
Cassa in zama; fissaggio a viti autofilettanti (escluse dalla fornitura).

Zamak cup; self-cutting screws fastener (not included in supply).


05

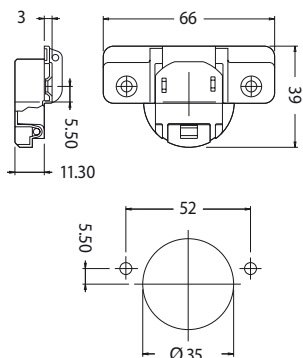
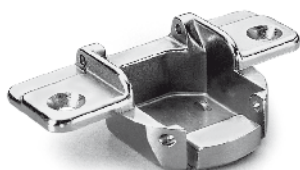
Cassa in zama; fissaggio a pressione (bussole ∅ 8 mm.).

Zamak cup; pressurized fastener (∅ 8 mm. dowels).


06

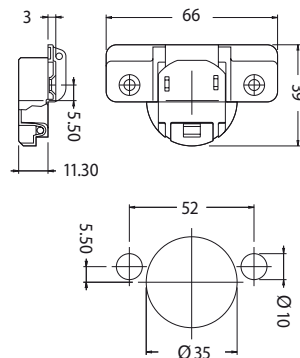
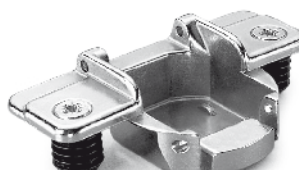
Cassa in zama; fissaggio a viti autofilettanti (escluse dalla fornitura).

Zamak cup; self-cutting screws fastener (not included in supply).


07

Cassa in zama; fissaggio a pressione (bussole ∅ 10 mm.).

Zamak cup; pressurized fastener (∅ 10 mm. dowels).



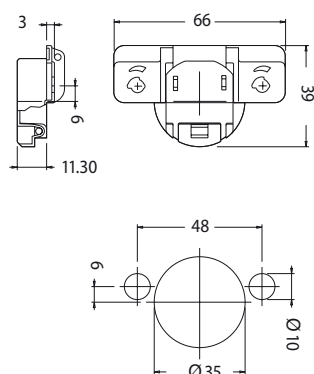
CASSE DISPONIBILI APERTURA 165° Ø 35

AVAILABLE CUPS OPENING 165° Ø 35

02

Cassa in zama; fissaggio a viti pressofuse a camma con bussole Ø 10 mm.

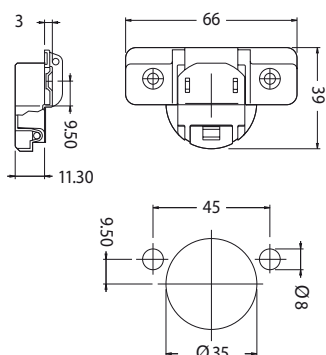
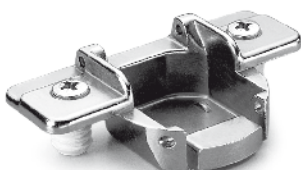
Zamak cup; Zamak screws by cam mounted with dowels Ø 10 mm.



AB

Cassa in zama; fissaggio a viti pressofuse a camma con bussole Ø 8 mm.

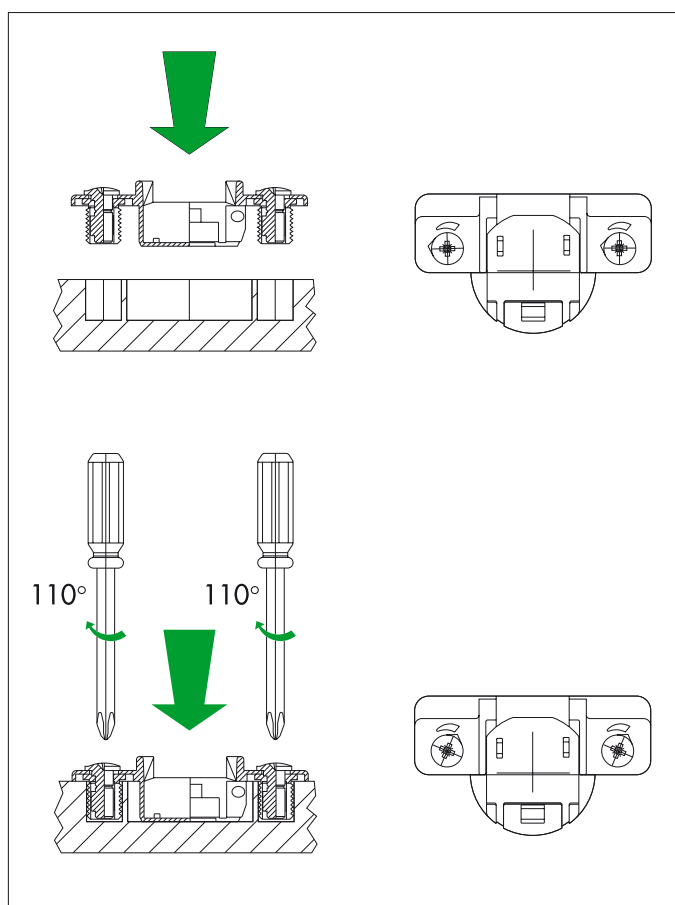
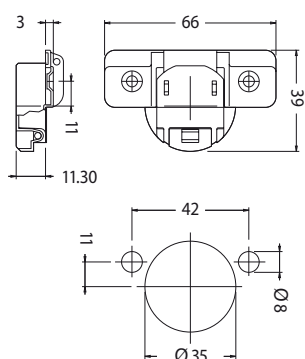
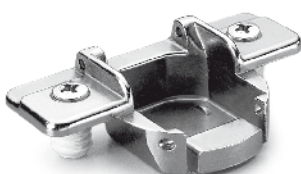
Zamak cup; Zamak screws by cam mounted with dowels Ø 8 mm.



AG

Cassa in zama; fissaggio a viti pressofuse a camma con bussole Ø 8 mm.

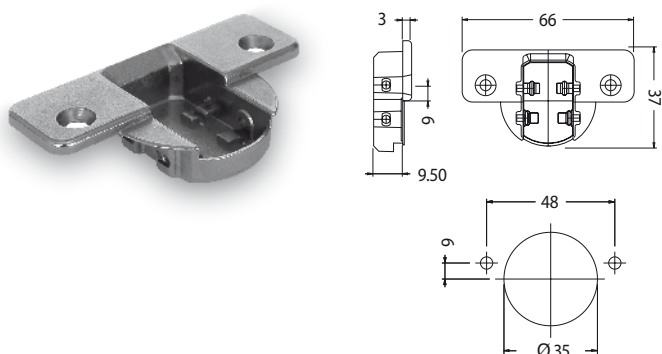
Zamak cup; Zamak screws by cam mounted with dowels Ø 8 mm.



AN

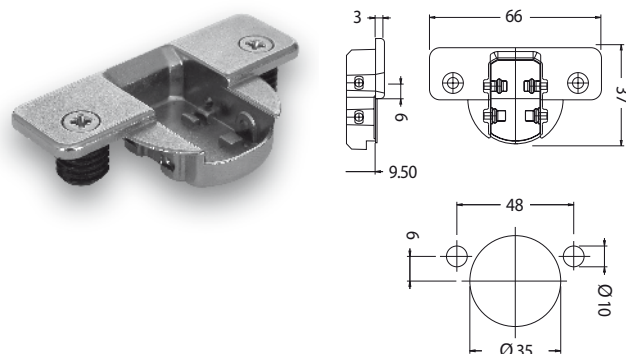
Cassa in zama; fissaggio a viti autofilettanti
 (escluse dalla fornitura).

Zamak cup; self-cutting screws fastener
 (not included in supply).

**AP**

Cassa in zama; fissaggio a pressione
 (bussole Ø 10 mm.).

Zamak cup; pressurized fastener (Ø 10 mm. dowels).



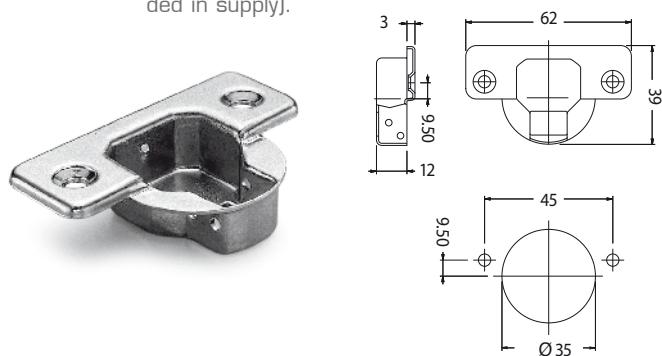
CASSE DISPONIBILI PER MOBILI AD ANGOLO Ø 35

AVAILABLE CUPS FOR CORNER CABINETS Ø 35

829**82**

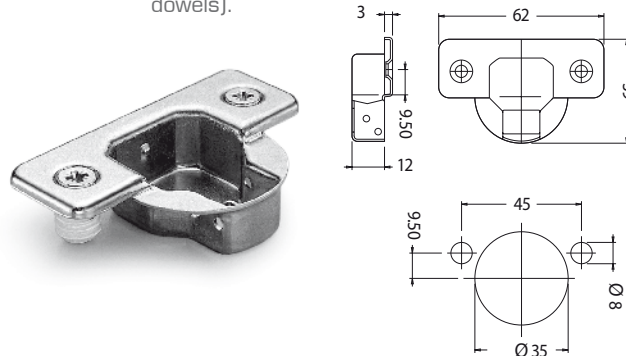
Cassa in acciaio; fissaggio a viti autofilettanti
 (escluse dalla fornitura).

Steel cup; self-cutting screws fastener (not included in supply).

**83**

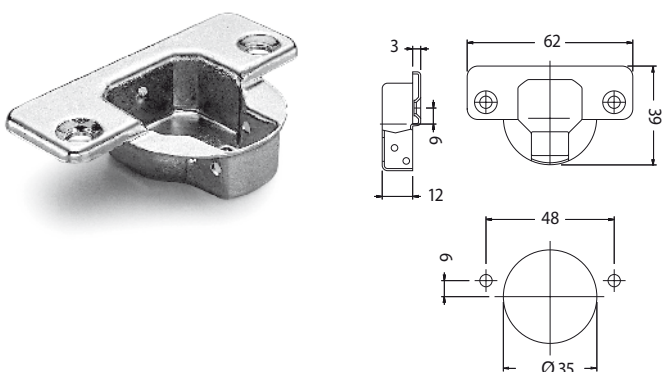
Cassa in acciaio; fissaggio a pressione
 (bussole Ø 8 mm.).

Steel cup; pressurized fastener (Ø 8 mm. dowels).

**87**

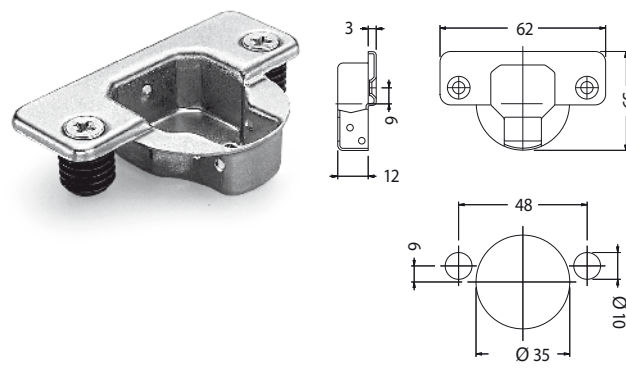
Cassa in acciaio; fissaggio a viti autofilettanti
 (escluse dalla fornitura).

Steel cup; self-cutting screws fastener
 (not included in supply).

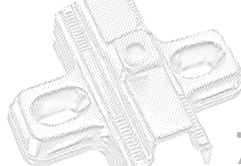
**88**

Cassa in acciaio; fissaggio a pressione
 (bussole Ø 10 mm.).

Steel cup; pressurized fastener
 (Ø 10 mm. dowels).







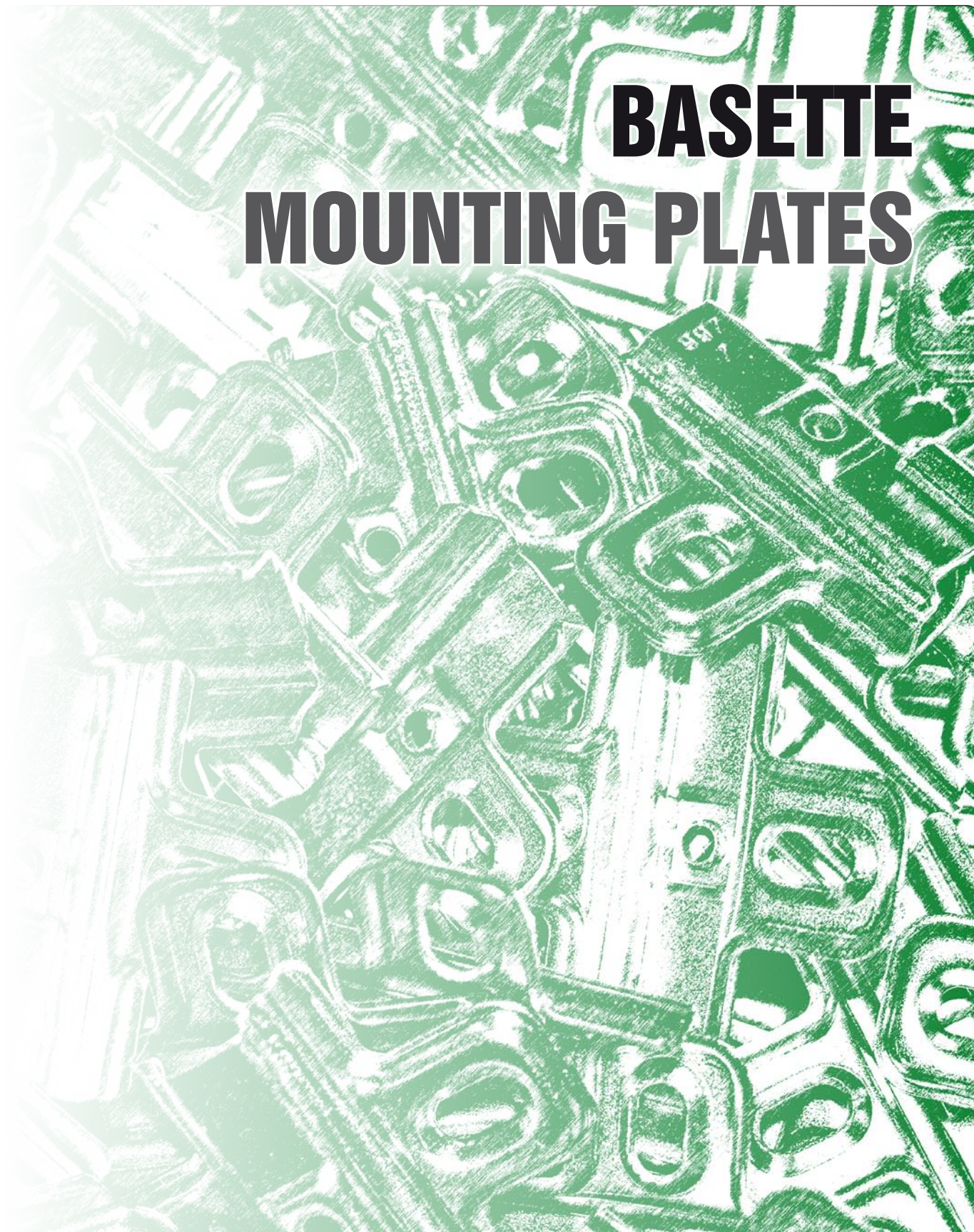
780•820



BASETTE

MOUNTING PLATES

BASETTE MOUNTING PLATES



basette
mounting plates

Basette Disponibili Reversibili

AVAILABLE MOUNTING PLATES REVERSIBLES

B 893 AR V

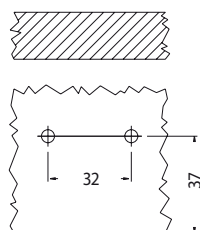
SPESSORE THICKNESS
mm. 3 - 5 - 6,5 - 8 - 10

Basetta in zama reversibile; regolazione verticale, interasse 32 mm., modulo 37.

Zamak reversible mounting plate; vertical setting, wheelbase 32 mm., modulus 37.



reversibile

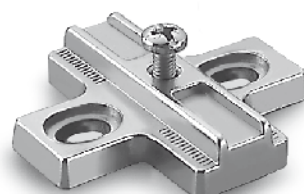


B 893 ER V

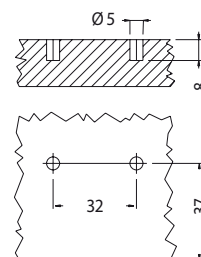
SPESSORE THICKNESS
mm. 3 - 5 - 6,5 - 8 - 10

Basetta in zama reversibile; fissaggio a viti Euro (escluse dalla fornitura); regolazione verticale, interasse 32 mm., modulo 37.

Zamak reversible mounting plate; Euro screws fastener (not included in supply); vertical setting, wheelbase 32 mm., modulus 37.



reversibile

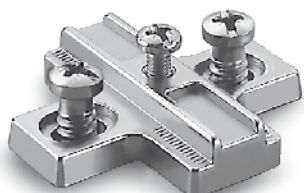


B 893 ER L V

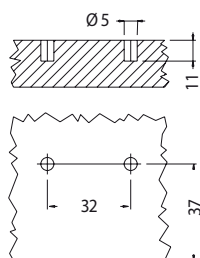
SPESSORE THICKNESS
mm. 3 - 5 - 6,5 - 8 - 10

Basetta in zama reversibile; fissaggio a viti Euro 6,3 x 14; regolazione verticale, interasse 32 mm., modulo 37.

Zamak reversible mounting plate; Euro screws fastener 6,3 x 14; vertical setting, wheelbase 32 mm., modulus 37.



reversibile

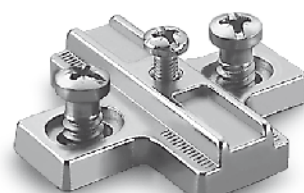


B 893 ER C V

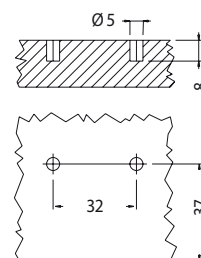
SPESSORE THICKNESS
mm. 3 - 5 - 6,5 - 8 - 10

Basetta in zama reversibile; fissaggio a viti Euro 6,3 x 10,5; regolazione verticale, interasse 32 mm., modulo 37.

Zamak reversible mounting plate; Euro screws fastener 6,3 x 10,5; vertical setting, wheelbase 32 mm., modulus 37.



reversibile

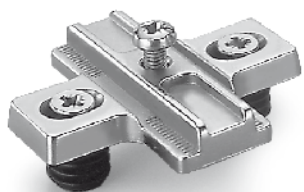


B 893 P10 V

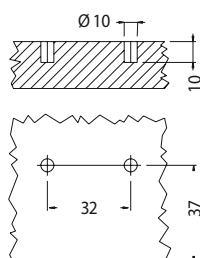
SPESSORE THICKNESS
mm. 3 - 5 - 6,5 - 8 - 10

Basetta in zama reversibile; fissaggio a pressione (bussole Ø 10 mm.); regolazione verticale, interasse 32 mm., modulo 37.

Zamak reversible mounting plate; pressurized fastener (Ø 10 mm. dowels); vertical setting, wheelbase 32 mm., modulus 37.



reversibile

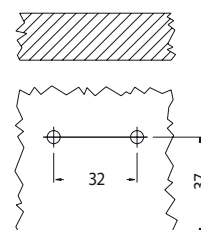


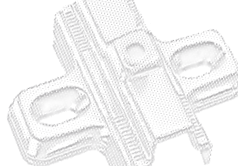
B 988 AR V

SPESSORE THICKNESS
mm. 3 - 5

Basetta in zama; regolazione verticale mediante camma interasse 32 mm., modulo 37.

Zamak mounting plate; vertical setting by cam wheelbase 32 mm., modulus 37.



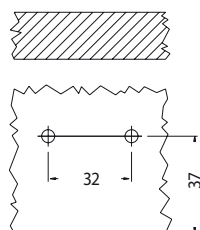


780•820

**BASETTE DISPONIBILI REVERSIBILI****AVAILABLE MOUNTING PLATES REVERSIBLES****B 997 AR V****SPESSORE THICKNESS**
mm. 4 - 5 - 7

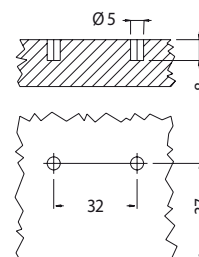
Basetta in acciaio reversibile; regolazione verticale, interasse 32 mm., modulo 37.

Steel reversible mounting plate; vertical setting, wheelbase 32 mm., modulus 37.

**reversibile****B 997 ER V****SPESSORE THICKNESS**
mm. 4 - 5 - 7

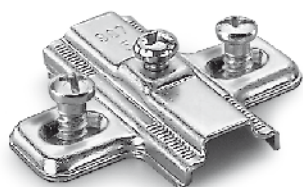
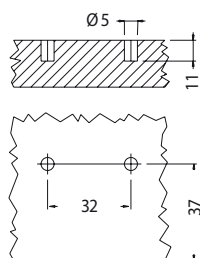
Basetta in acciaio reversibile; fissaggio a viti Euro (escluse dalla fornitura); regolazione verticale, interasse 32 mm., modulo 37.

Steel reversible mounting plate; Euro screws fastener (not included in supply); vertical setting, wheelbase 32 mm., modulus 37.

**reversibile****B 997 ER L V****SPESSORE THICKNESS**
mm. 4 - 5 - 7

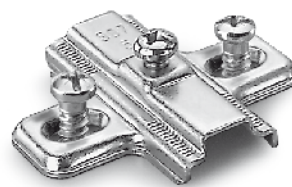
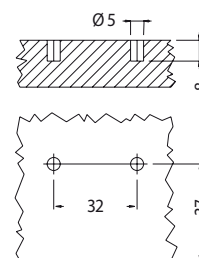
Basetta in acciaio reversibile; fissaggio a viti Euro 6,3 x 14; regolazione verticale, interasse 32 mm., modulo 37.

Steel reversible mounting plate; Euro screws fastener 6,3 x 14; vertical setting, wheelbase 32 mm., modulus 37.

**reversibile****B 997 ER C V****SPESSORE THICKNESS**
mm. 4 - 5 - 7

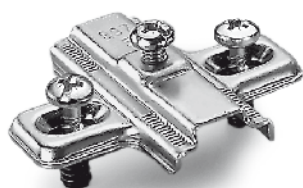
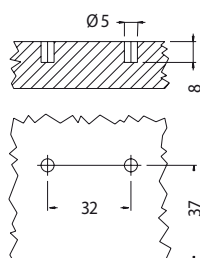
Basetta in acciaio reversibile; fissaggio a viti Euro 6,3 x 10,5; regolazione verticale, interasse 32 mm., modulo 37.

Steel reversible mounting plate; Euro screws fastener 6,3 x 10,5; vertical setting, wheelbase 32 mm., modulus 37.

**reversibile****B 997 P5 I V****SPESSORE THICKNESS**
mm. 4 - 5 - 7

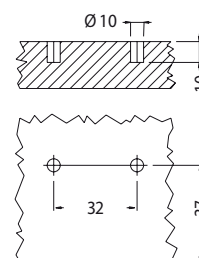
Basetta in acciaio reversibile; fissaggio a bussole $\varnothing$ 5 mm. regolazione verticale, interasse 32 mm., modulo 37.

Steel reversible mounting plate; $\varnothing$ 5 mm. dowels fastener; vertical setting, wheelbase 32 mm., modulus 37.

**reversibile****B 997 P10 V****SPESSORE THICKNESS**
mm. 4 - 5 - 7

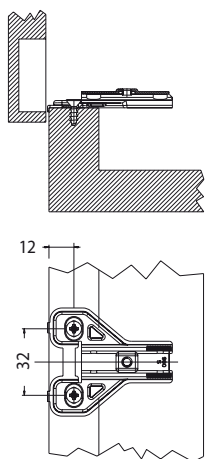
Basetta in acciaio reversibile; fissaggio a pressione (bussole $\varnothing$ 10 mm.); regolazione verticale, interasse 32 mm., modulo 37.

Steel reversible mounting plate; pressurized fastener ($\varnothing$ 10 mm. dowels); vertical setting, wheelbase 32 mm., modulus 37.

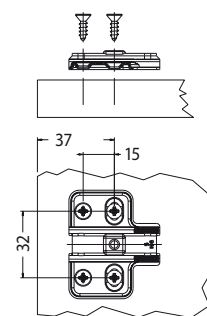
**reversibile**

B 960 AR V**SPESSORE THICKNESS**
mm. 5

Basetta in acciaio.
Steel mounting plate.

**B 961 AR V****SPESSORE THICKNESS**
mm. 5

Basetta in acciaio.
Steel mounting plate.





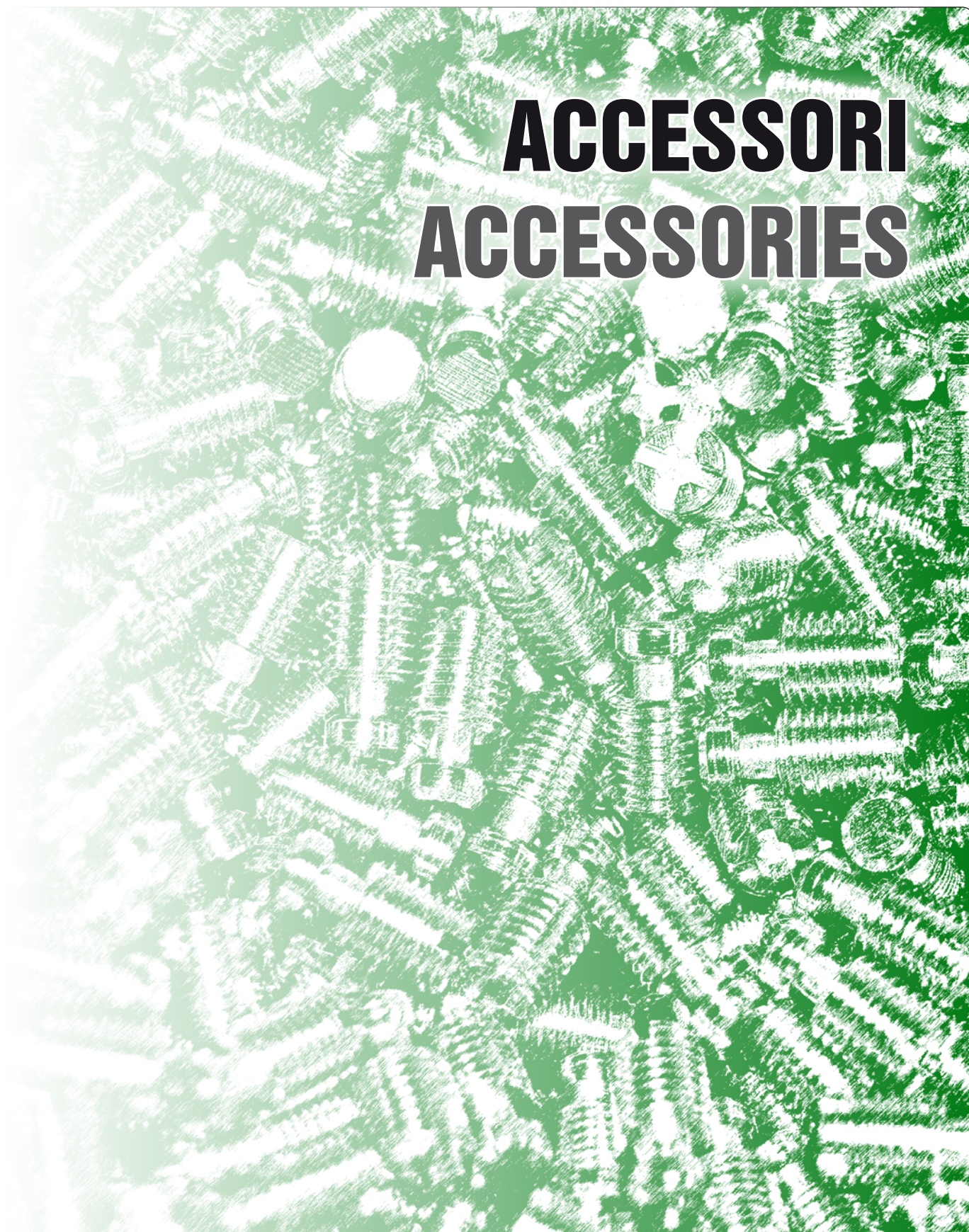
780•820



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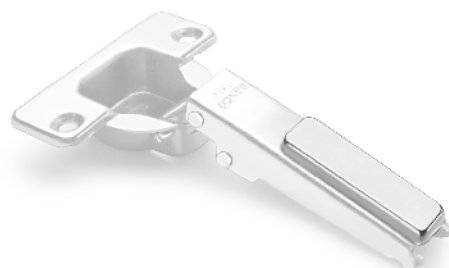
accessori
accessories

PLACCHETTE COPRIVITE

COVER-CAPS

P 002 - 1 → 780Placchetta coprivite in
plastica nera.Plastic cover-cap black
colour.**P 001 - 1** → 820**P 002 - 1S** → 780Placchetta coprivite
in plastica nera con
logo personalizzato a
richiesta.Plastic cover-cap black
colour with customer
logo printed if required.**P 001 - 1S** → 820**P 002 - 3** → 780Placchetta coprivite in
plastica bianca.Plastic cover-cap white
colour.**P 001 - 3** → 820**P 002 - 3S** → 780Placchetta coprivite
in plastica bianca
con logo personalizzato a
richiesta.Plastic cover-cap white
colour with customer
logo printed if required.**P 001 - 3S** → 820**P 050 - 4** → 820Placchetta coprivite in
acciaio.

Steel cover-cap.

**P 050 - 4S** → 820Placchetta coprivite
in acciaio con logo
personalizzato a
richiesta.Steel cover-cap with
customer logo printed
if required.



780•820



ACCESSORI

ACCESSORIES

T 008

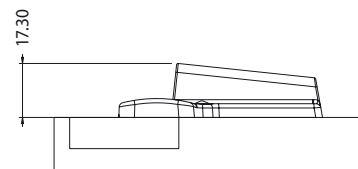
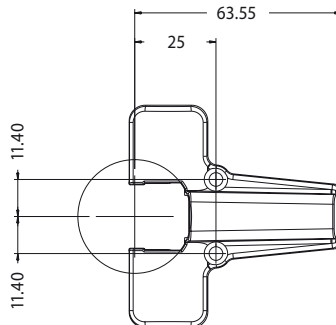
Vite Euro Ø 6,3 x 14.
Euro screw Ø 6,3 x 14.

**T 009**

Vite Euro Ø 6,3 x 10,5.
Euro screw Ø 6,3 x 10,5.

**412**

Ammortizzatore in zama universale.
Universal Zamak soft close.



ESEMPIO D'ORDINE

EXAMPLE OF ORDER



SERIE
SERIE



CASSA
CUP



BRACCETTO
ARM



BASSETTA
MOUNTING
PLATE



NUMERO
RIFERIMENTO
CASSA
REFERENCE
CUP NUMBER



SPESSORE BASSETTA IN MM
MOUNTING PLATE THICKNESS IN MM



ALTEZZA BRACCETTO
CRANK HEIGHT



FINITURA CASSA
CUP FINISHING



FINITURA BRACCETTO
ARM FINISHING



FINITURA BASSETTA
MOUNTING PLATE
FINISHING



altezza braccetto
crank height

P = collo piano - straight crank mm. 0
M = collo medio - medium crank mm. 8
C = collo alto - tall crank mm. 17
A = super collo - supercrank mm. 22

FINITURA
FINISHING



NICHELATO - NIKEL PLATED
ZINCATO - GALVANIZED

4
9



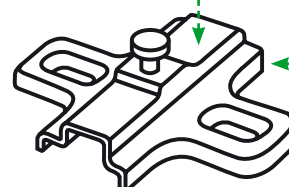
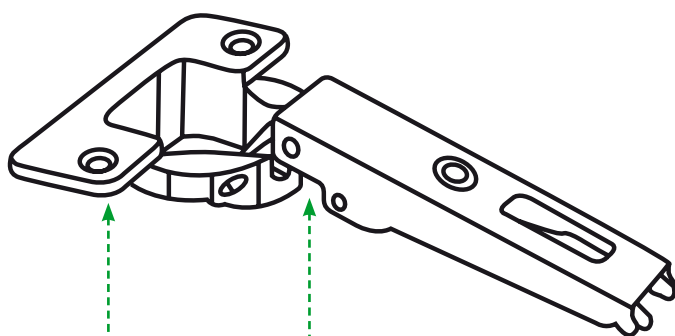
VITE INSERITA
INSERTED
SCREW



SENZA MOLLA
WITHOUT SPRING



SPINTA
PUSH



ESEMPIO D'ORDINE

EXAMPLE OF ORDER

Per una corretta ordinazione ed un'esatta determinazione del codice seguire le sottoindicate modalità, con la seguente successione:

For a proper order and an exact interpretation of the code, please follow the undermentioned indications in the following order:



ESEMPIO DI ORDINE CERNIERE - ORDERING EXAMPLE OF HINGES

	CODICE SERIE SERIE CODE	→	820
	NUMERO RIFERIMENTO CASSA REFERENCE CUP NUMBER	→	25
	ALTEZZA BRACCETTO CRANK HEIGHT	→	P
	FINITURA CASSA CUP FINISHING	→	4
	FINITURA BRACCETTO ARM FINISHING	→	4
	SENZA MOLLA WITHOUT SPRING	→	WS
	SPINTA PUSH	→	P

Ordinare il seguente codice:
Order the following code:

820 25 P 4 4

Si avrà quindi una cerniera con cassa e braccetto in acciaio nichelato, collo piano.
You will therefore have a hinge with steel, nickel plated cup and arm, straight crank.

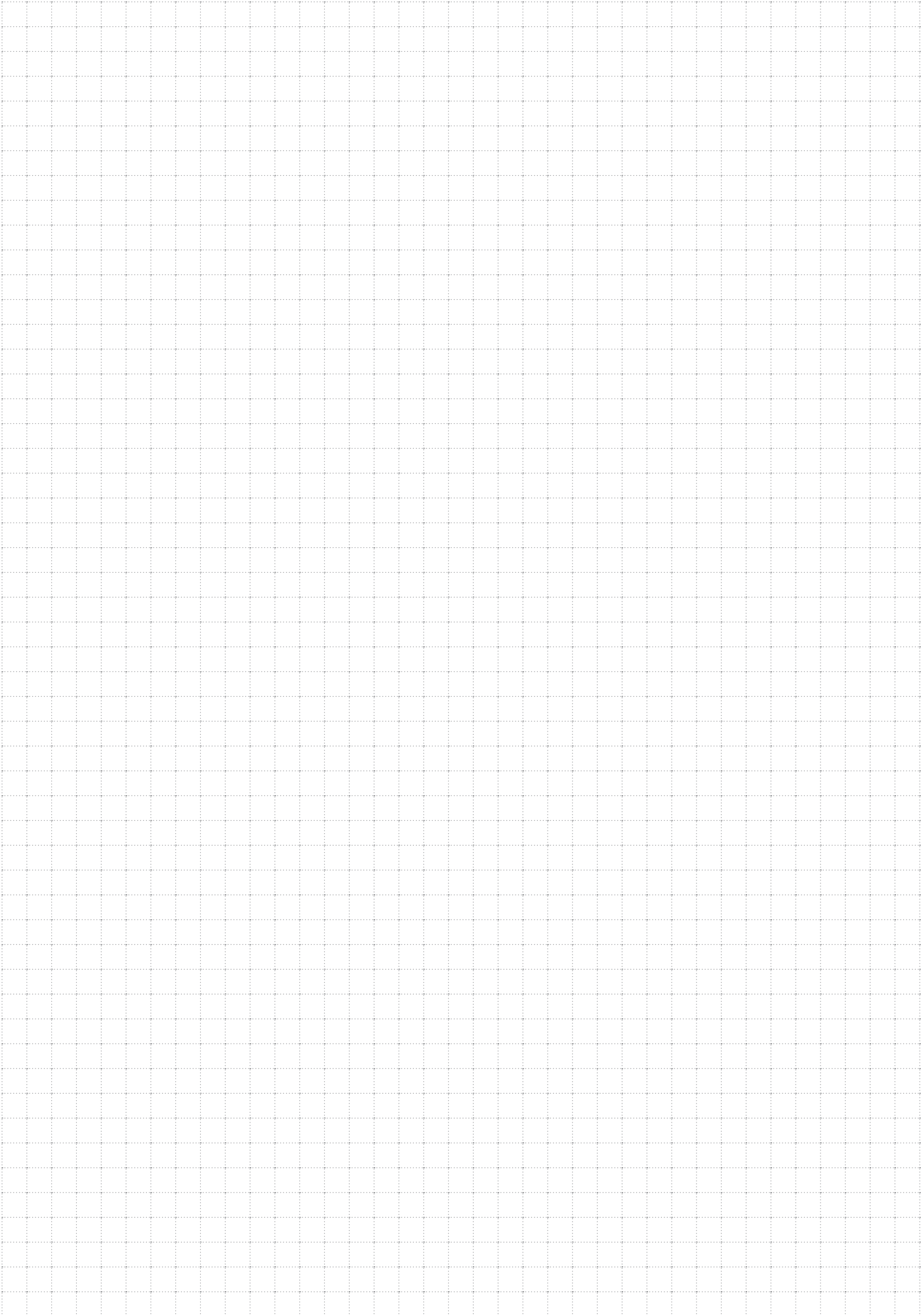
ESEMPIO DI ORDINE BASETTE - ORDERING EXAMPLE OF MOUNTING PLATES

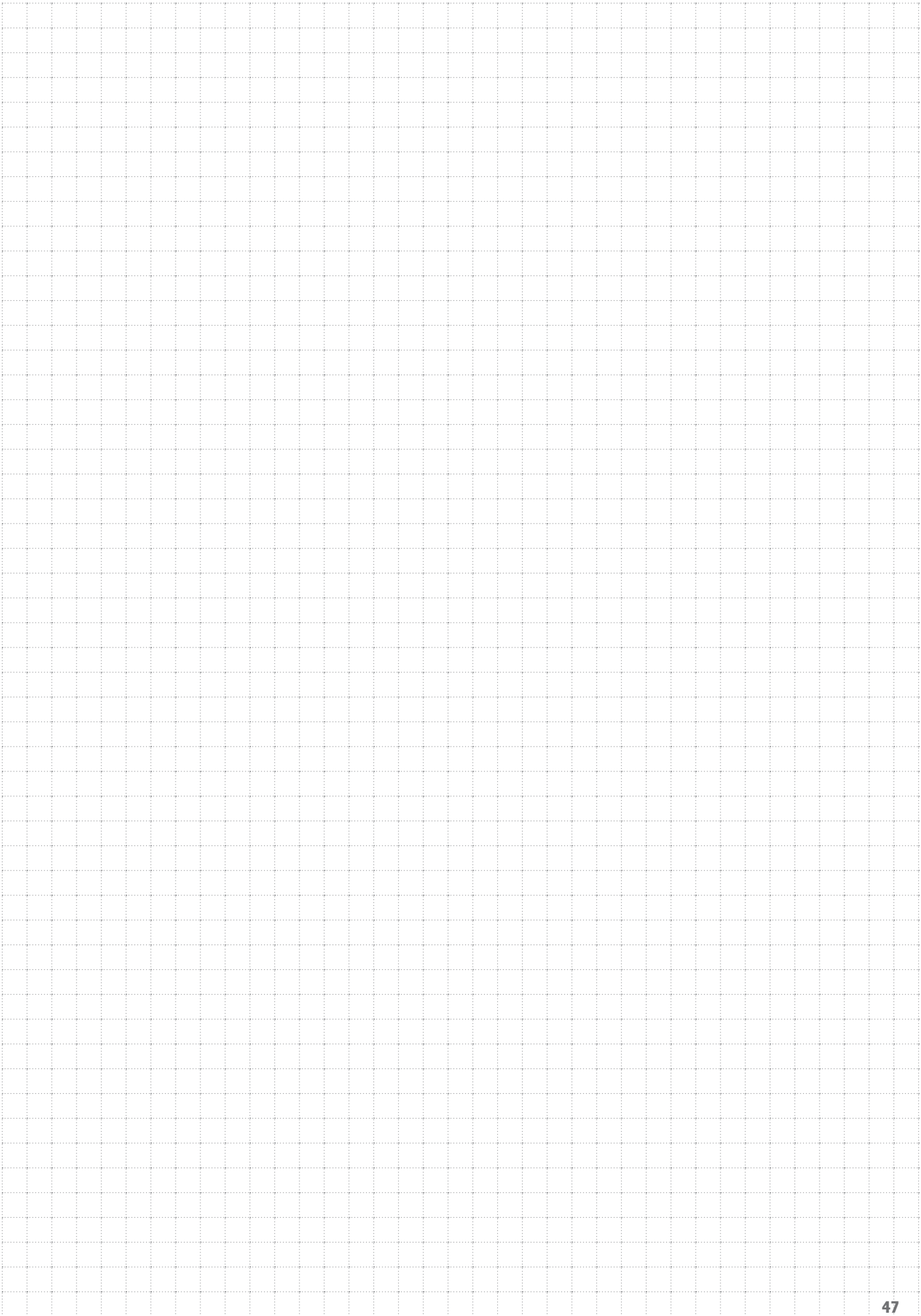
	CODICE BASETTA MOUNTING PLATE CODE	→	B 997 AR V
	SPESORE THICKNESS	→	5
	FINITURA BASETTA MOUNTING PLATE FINISHING	→	4
	VITE INSERITA INSERTED SCREW	→	V

Ordinare il seguente codice:
Order the following code:

B 997 AR V 5 4

Si avrà quindi una basetta cod. B 997 AR V con spessore 5 mm., nichelato.
You will therefore have a mounting plate code B 997 AR V mm. 5 thickness, nickel plated.





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Fax +39 - 0362 998730
danco@danco.it