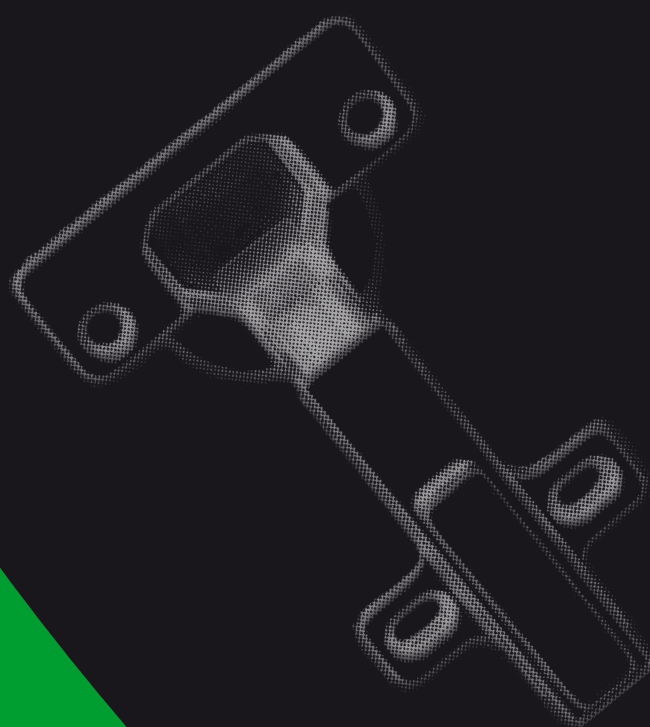




7 SERIE 640

dal 1956
i nostri prodotti
hanno un'anima
tutta italiana.



since 1956
our products
have a spirit
all italian.



Indice Index

SERIE 640
640 SERIE

pag. 06
page 06



CASSE
CUPS

pag. 12
page 12



BASETTE
MOUNTING PLATES

pag. 14
page 14



ACCESSORI
ACCESSORIES

pag. 18
page 18

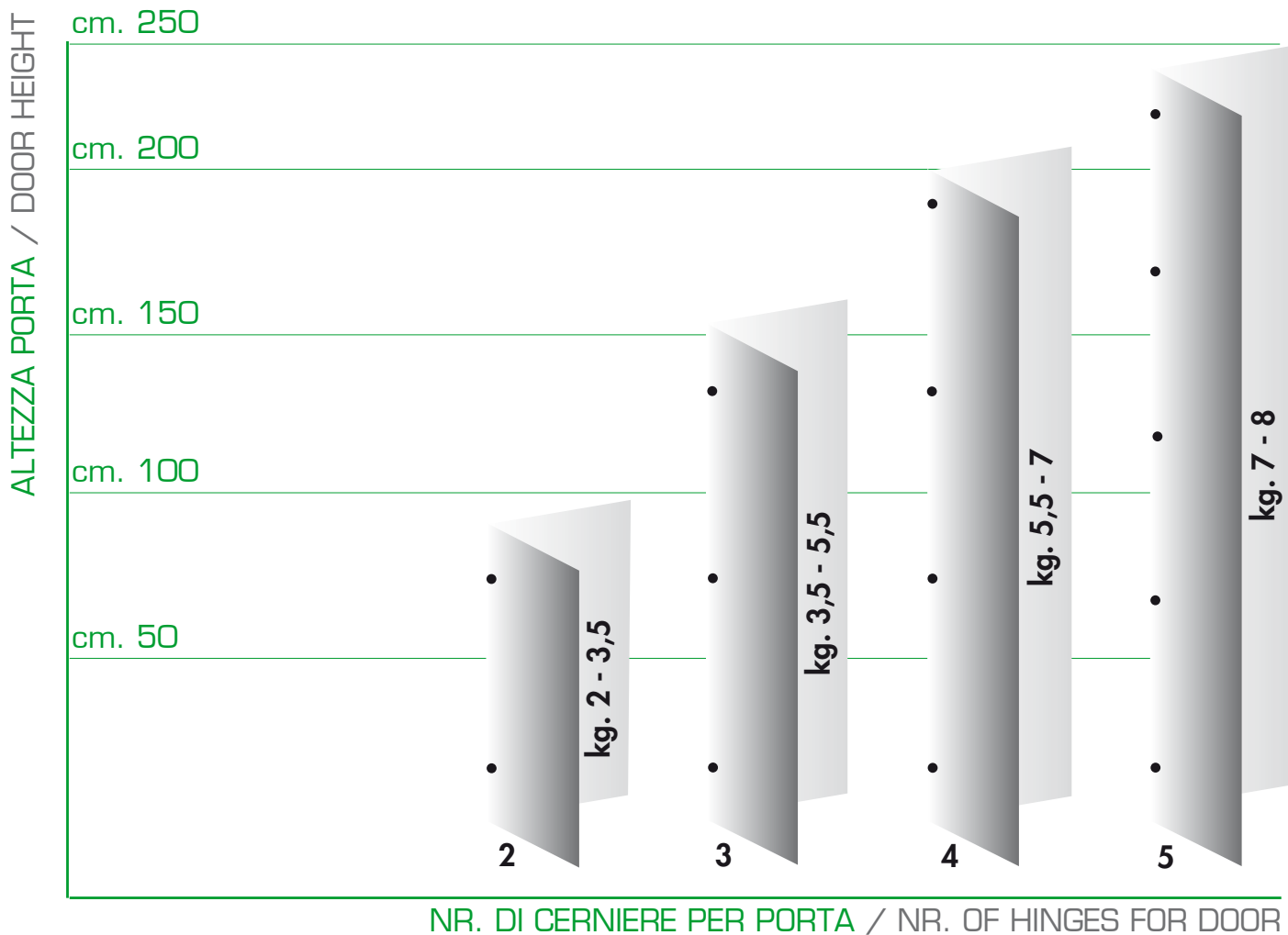


ESEMPIO D'ORDINE
EXAMPLE OF ORDER

pag. 20
page 20



NUMERO DI CERNIERE PER PORTA
NUMBER OF HINGES FOR DOOR



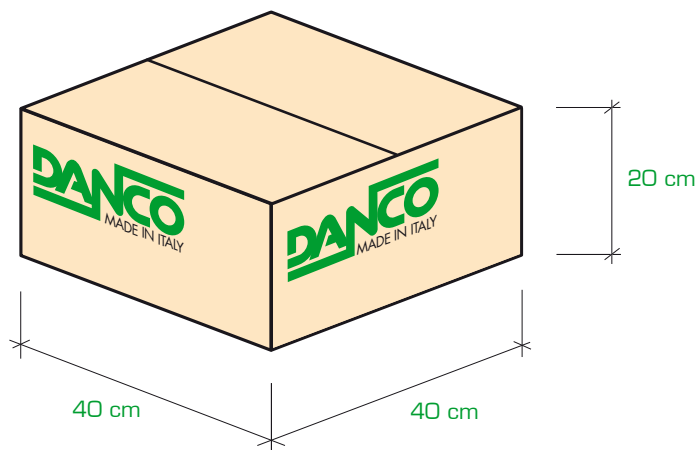
IMBALLO
PACKING

CONTENUTO / CONTENTS

SERIE 640

CERNIERE / HINGES

500



CERNIERE HINGES



CERNIERE A CHIUSURA AUTOMATICA APERTURA 94°

SELF CLOSING HINGES OPENING 94°

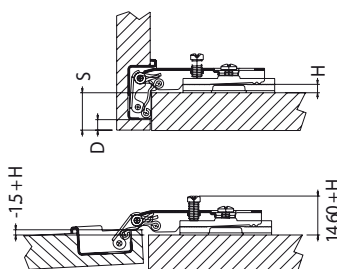
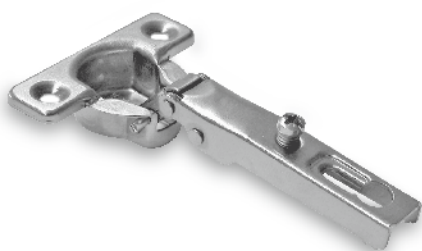
640



P

4

4

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.

		FORO ANTA (D) DISTANCE IN THE DOOR (D)				
		3	4	5	6	7
SPESSORE Basetta (H) THICKNESS OF MOUNTING PLATE (H)	4	16	17	18	19	20
	5	15	16	17	18	19
	6	14	15	16	17	18
	7	13	14	15	16	17
	8	12	13	14	15	16
	9	11	12	13	14	15
	10	10	11	12	13	14
		H = 17 + D - S				

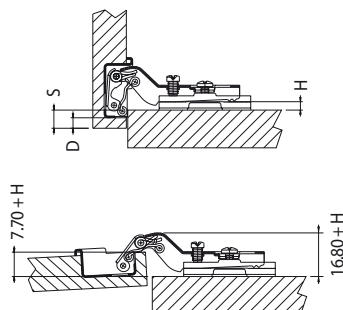
640



M

4

4

Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.

		FORO ANTA (D) DISTANCE IN THE DOOR (D)				
		3	4	5	6	7
SPESSORE Basetta (H) THICKNESS OF MOUNTING PLATE (H)	4	6	7	8	9	10
	5	5	6	7	8	9
	6	4	5	6	7	8
	7	3	4	5	6	7
	8	2	3	4	5	6
	9	1	2	3	4	5
	10	0	1	2	3	4
		H = 7 + D - S				

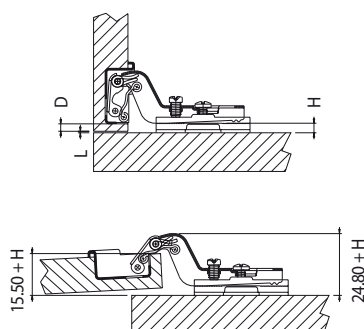
640



C

4

4

Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.

		FORO ANTA (D) DISTANCE IN THE DOOR (D)				
		3	4	5	6	7
SPESSORE Basetta (H) THICKNESS OF MOUNTING PLATE (H)	4		1 LUCE	0	1	2
	5			1 LUCE	0	1
	6				1 LUCE	0
	7					1 LUCE
	8					
	9					
	10					
		H = -1 + D + L				

CERNIERE A CHIUSURA AUTOMATICA APERTURA 94° PER CRISTALLO

SELF CLOSING HINGES OPENING 94° GLASS DOOR

640

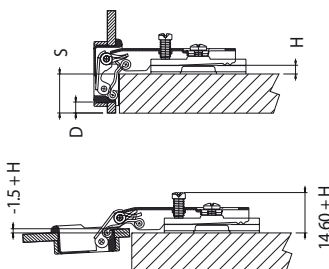
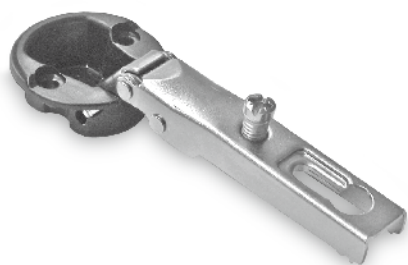
3F

P

1

4

Braccetto in acciaio, collo (P) Piano.
Steel, crank (P) Straight.



FORO ANTA (D)
DISTANCE IN THE
DOOR (D)

	3	4	5	6	7
4	16	17	18	19	20
5	15	16	17	18	19
6	14	15	16	17	18
7	13	14	15	16	17
8	12	13	14	15	16
9	11	12	13	14	15
10	10	11	12	13	14

SPESORE BASETTA (H)
THICKNESS OF MOUNTING PLATE (H)

H = 17 + D - S

640

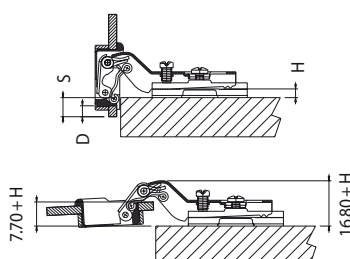
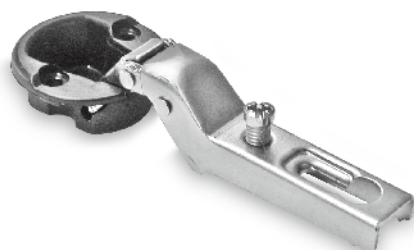
3F

M

1

4

Braccetto in acciaio, collo (M) Medio.
Steel, crank (M) Medium.



FORO ANTA (D)
DISTANCE IN THE
DOOR (D)

	3	4	5	6	7
4	6	7	8	9	10
5	5	6	7	8	9
6	4	5	6	7	8
7	3	4	5	6	7
8	2	3	4	5	6
9	1	2	3	4	5
10	0	1	2	3	4

SPESORE BASETTA (H)
THICKNESS OF MOUNTING PLATE (H)

H = 7 + D - S

640

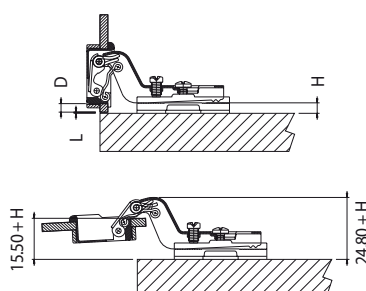
3F

C

1

4

Braccetto in acciaio, collo (C) Collo alto.
Steel, crank (C) Tall.



FORO ANTA (D)
DISTANCE IN THE
DOOR (D)

	3	4	5	6	7
4		1 LUCE	0	1	2
5			1 LUCE	0	1
6				1 LUCE	0
7					1 LUCE
8					
9					
10					

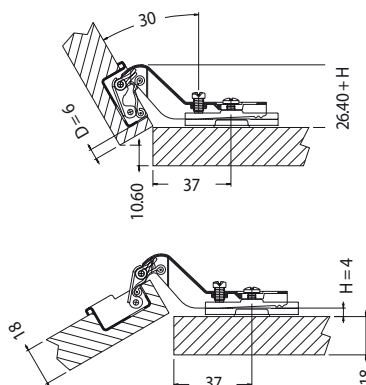
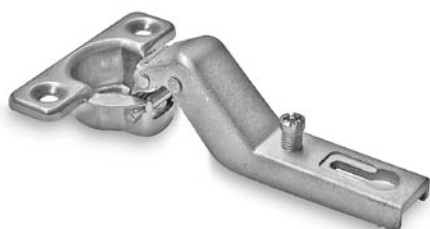
SPESORE BASETTA (H)
THICKNESS OF MOUNTING PLATE (H)

H = -1 + D + L

CERNIERE A CHIUSURA AUTOMATICA APERTURA 94° PER ANGOLI 30°

SELF CLOSING HINGES OPENING 94° FOR CORNERS 30°

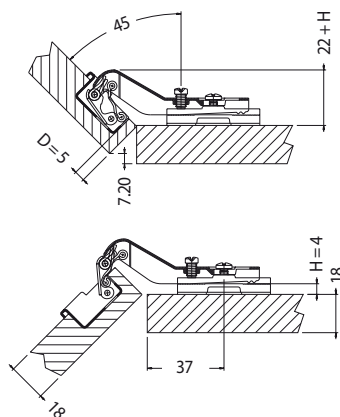
645

Braccetto in zama, collo (C) Collo alto.
Zamak, crank (C) Tall.

CERNIERE A CHIUSURA AUTOMATICA APERTURA 94° PER ANGOLI 45°

SELF CLOSING HINGES OPENING 94° FOR CORNERS 45°

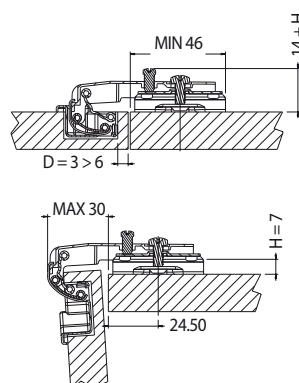
646

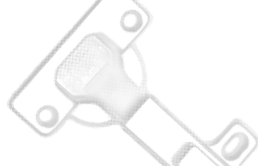
Braccetto in zama, collo (C) Collo alto.
Zamak, crank (C) Tall.

CERNIERE A CHIUSURA AUTOMATICA APERTURA 94° PER ANGOLI 90°

SELF CLOSING HINGES OPENING 94° FOR CORNERS 90°

647

Braccetto in zama, collo (P) Piano.
Zamak, crank (P) Straight.



645 • 646 • 647



CERNIERE A CHIUSURA AUTOMATICA APERTURA **94°** PER ANGOLI **30°** PER CRISTALLO

SELF CLOSING HINGES OPENING **94°** FOR CORNERS **30°** FOR GLASS DOORS

645

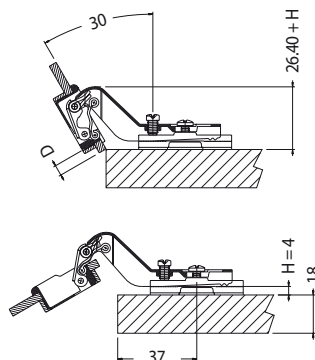
3F

C

1

4

Braccetto in zama, collo (C) Collo alto.
Zamak, crank (C) Tall.



CERNIERE A CHIUSURA AUTOMATICA APERTURA **94°** PER ANGOLI **45°** PER CRISTALLO

SELF CLOSING HINGES OPENING **94°** FOR CORNERS **45°** FOR GLASS DOORS

646

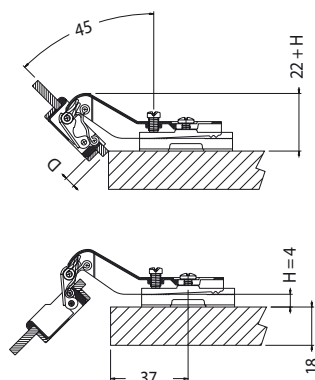
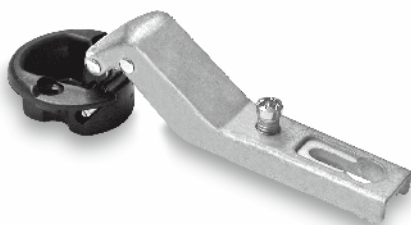
3F

C

1

4

Braccetto in zama, collo (C) Collo alto.
Zamak, crank (C) Tall.



CERNIERE A CHIUSURA AUTOMATICA APERTURA **94°** PER ANGOLI **90°** PER CRISTALLO

SELF CLOSING HINGES OPENING **94°** FOR CORNERS **90°** FOR GLASS DOORS

647

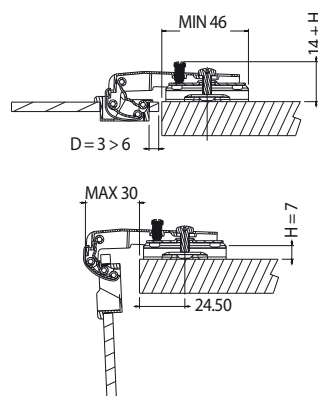
3F

P

1

4

Braccetto in zama, collo (P) Piano.
Zamak, crank (P) Straight.



cerniere
hinges

SPAZIO OCCORRENTE PER APRIRE UN'ANTA SENZA INTERFERIRE CON ALTRE ANTE

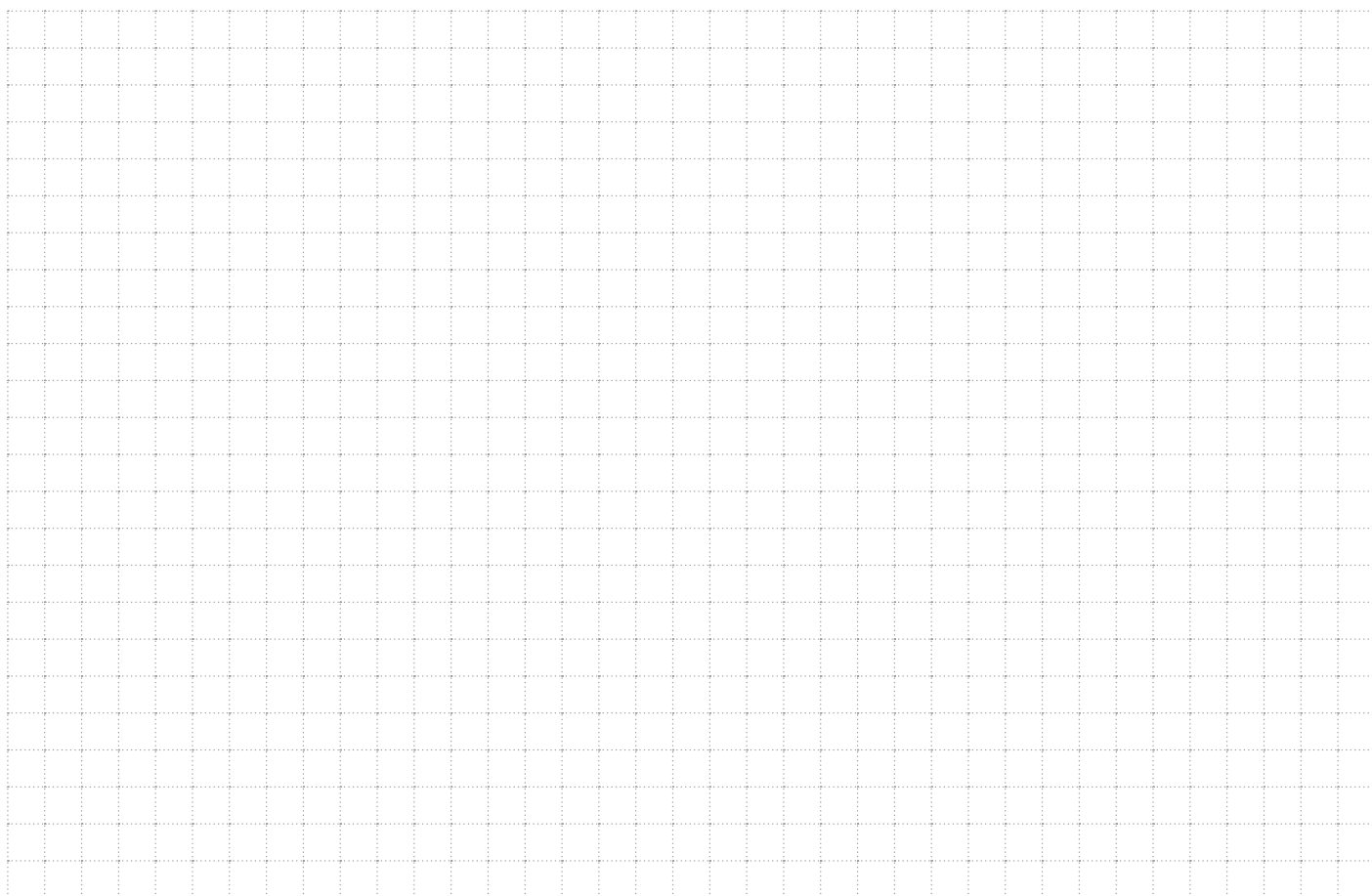
SPACE NEEDED TO OPEN A DOOR WITHOUT INTERFERING WITH THE OTHERS

T = SPESSORE ANTA / THICKNESS OF THE DOOR**D** = DISTANZA FORO ANTA / DRILLING DISTANCE IN THE DOOR**L** = LUCE FRA ANTA E FIANCO / DISTANCE BETWEEN THE DOOR AND THE SIDE

SERIE 640										
T	16	17	18	19	20	21	22	23	24	25
D 3	1,32	1,64	2,02	2,60	3,46	4,35	5,26	6,19	7,12	8,07
D 4	1,27	1,58	1,94	2,36	2,99	3,83	4,70	5,59	6,49	7,42
D 5	1,23	1,53	1,87	2,26	2,72	3,40	4,21	5,06	5,93	6,82
D 6	1,19	1,48	1,80	2,17	2,59	3,10	3,81	4,60	5,43	6,29
D 7	1,16	1,43	1,75	2,09	2,49	2,95	3,51	4,22	5,00	5,81

Note

Notes





640



CASSE DISPONIBILI

AVAILABLE CUPS

CASSE CUPS

casse
cups



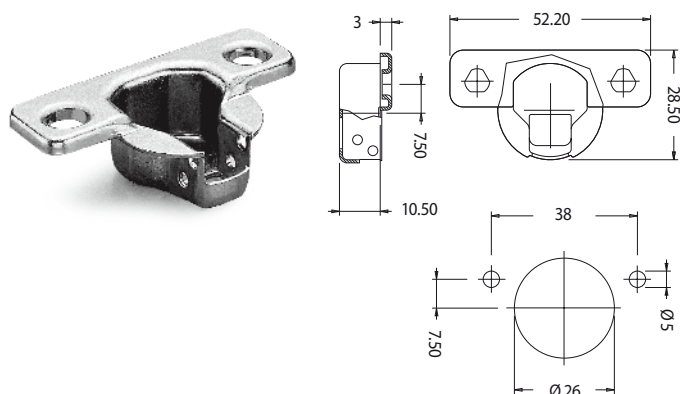


CASSE DISPONIBILI APERTURA 90° ∅ 26

AVAILABLE CUPS OPENING 90° ∅ 26

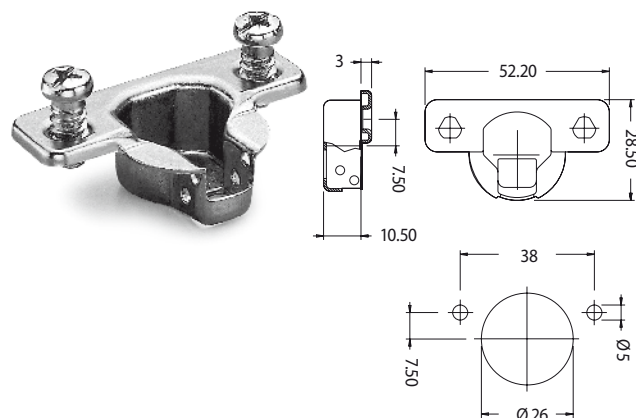
40

Cassa in acciaio; fori viti Euro.
Steel cup; Euro screws holes.



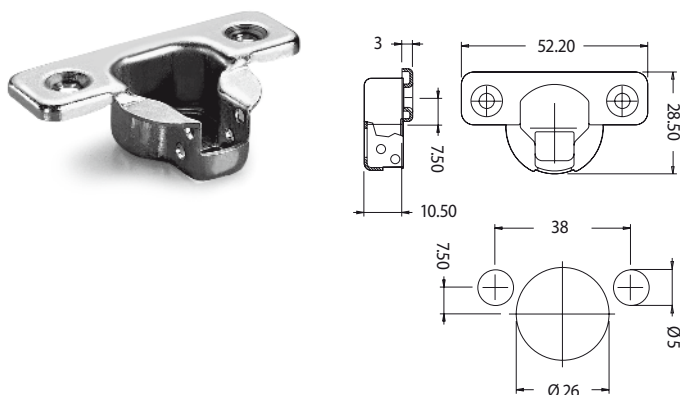
41

Cassa in acciaio; viti Euro inserite (incluse nella
fornitura).
Steel cup; Euro screws inserted (included in supply).



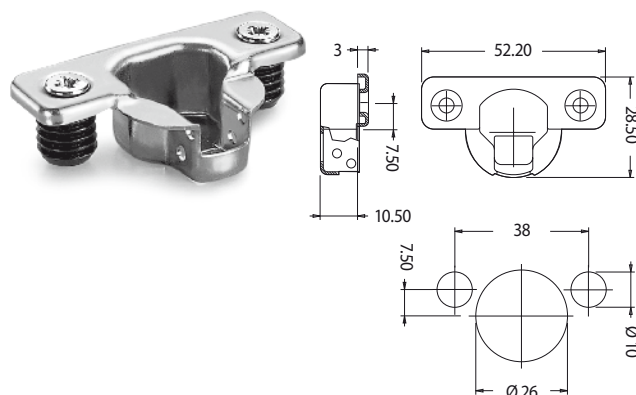
42

Cassa in acciaio; fissaggio a viti autofilettanti
(escluse dalla fornitura).
Steel cup; self-cutting screws fastener (not
included in supply).

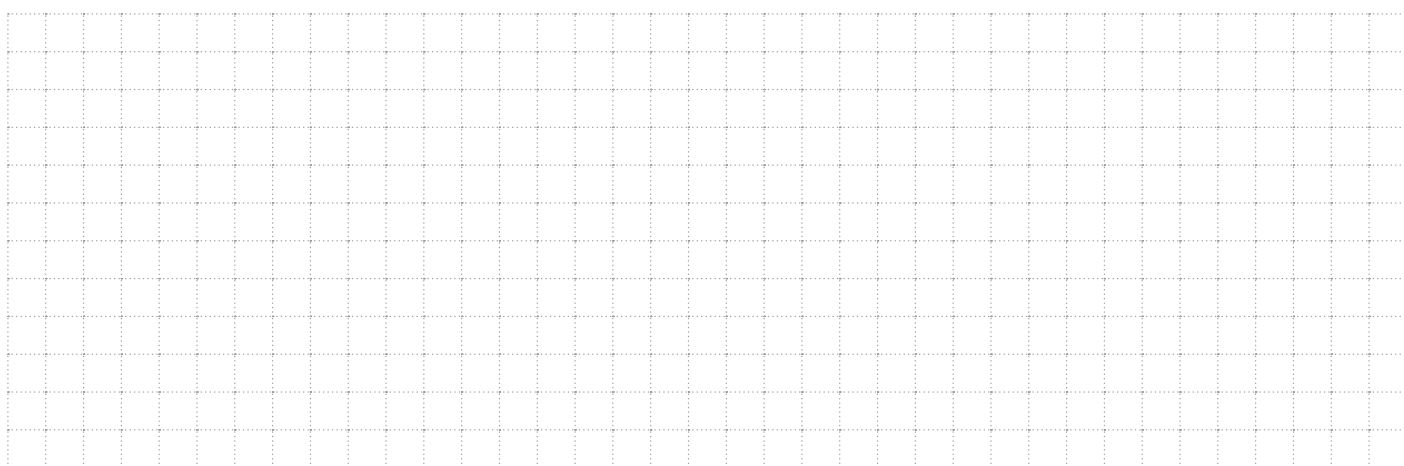


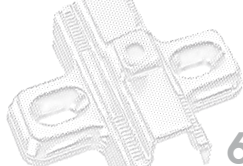
43

Cassa in acciaio; fissaggio a pressione (bussolle
∅ 10 mm.).
Steel cup; pressurized fastener (∅ 10 mm. dowels).



Note
Notes





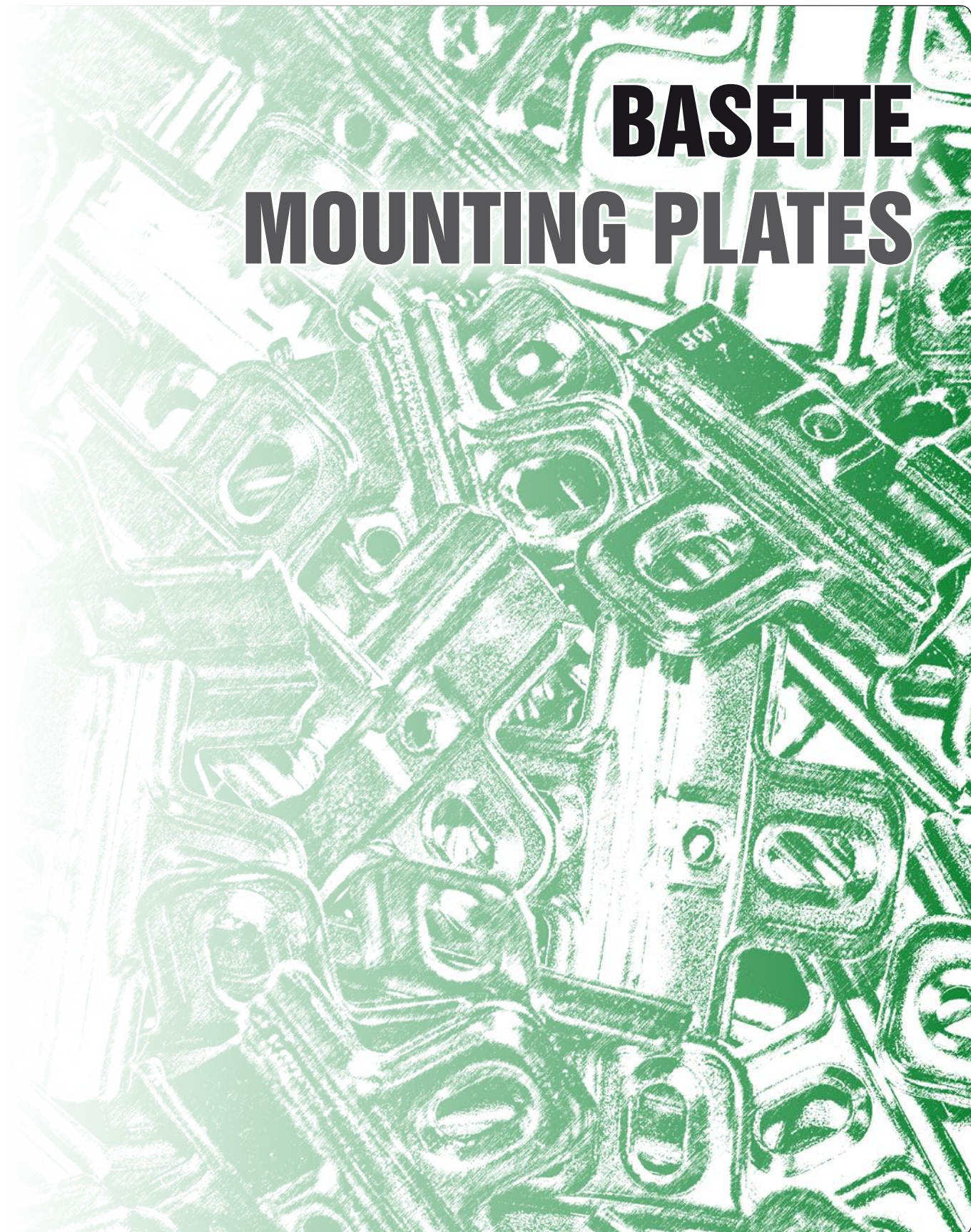
640 • 645 • 646 • 647



BASETTE

MOUNTING PLATES

BASETTE MOUNTING PLATES



basette
mounting plates

Basette Disponibili - Reversibili

AVAILABLE MOUNTING PLATES - REVERSIBLES

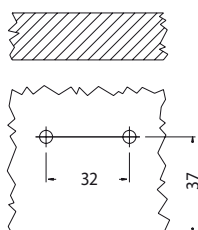
B 893 AR V

SPESSORE THICKNESS
mm. 3 - 5 - 6,5 - 8 - 10

Basetta in zama reversibile; Regolazione verticale interasse 32 mm., modulo 37.
Zamak reversible mounting plate; Vertical setting wheelbase 32 mm., modulus 37.



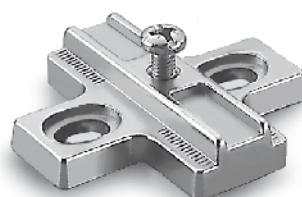
reversibile



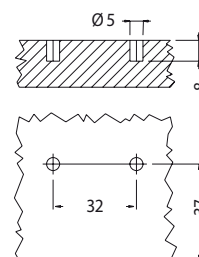
B 893 ER V

SPESSORE THICKNESS
mm. 3 - 5 - 6,5 - 8 - 10

Basetta in zama reversibile; Fissaggio a viti Euro (escluse dalla fornitura); Regolazione verticale interasse 32 mm., modulo 37.
Zamak reversible mounting plate; Euro screws fastener (not included in supply); Vertical setting wheelbase 32 mm., modulus 37.



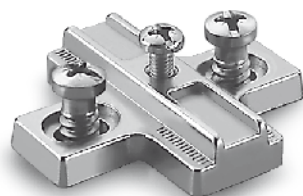
reversibile



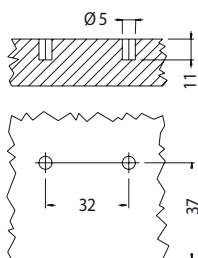
B 893 ER L V

SPESSORE THICKNESS
mm. 3 - 5 - 6,5 - 8 - 10

Basetta in zama reversibile; Fissaggio a viti Euro 6,3 x 14; Regolazione verticale interasse 32 mm., modulo 37.
Zamak reversible mounting plate; Euro screws fastener 6,3 x 14; Vertical setting wheelbase 32 mm., modulus 37.



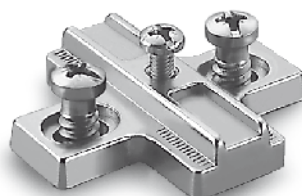
reversibile



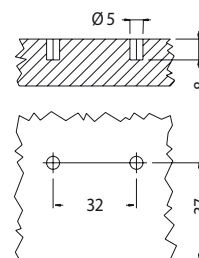
B 893 ER C V

SPESSORE THICKNESS
mm. 3 - 5 - 6,5 - 8 - 10

Basetta in zama reversibile; Fissaggio a viti Euro 6,3 x 10,5; Regolazione verticale interasse 32 mm., modulo 37.
Zamak reversible mounting plate; Euro screws fastener 6,3 x 10,5; Vertical setting wheelbase 32 mm., modulus 37.



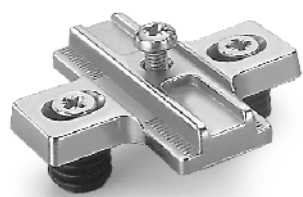
reversibile



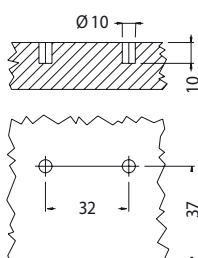
B 893 P10 V

SPESSORE THICKNESS
mm. 3 - 5 - 6,5 - 8 - 10

Basetta in zama reversibile; Fissaggio a pressione (bussola Ø 10 mm.); Regolazione verticale interasse 32 mm., modulo 37.
Zamak reversible mounting plate; Pressurized fastener (Ø 10 mm. dowels); Vertical setting wheelbase 32 mm., modulus 37.



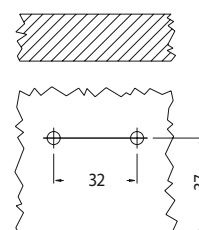
reversibile

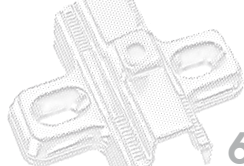


B 988 AR V

SPESSORE THICKNESS
mm. 3 - 5

Basetta in zama; Regolazione verticale mediante camma interasse 32 mm., modulo 37.
Zamak mounting plate; Vertical setting by cam wheelbase 32 mm., modulus 37.





640 • 645 • 646 • 647



Basette Disponibili - Reversibili

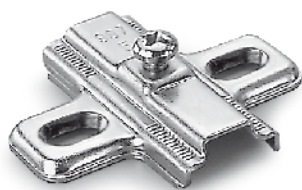
AVAILABLE MOUNTING PLATES - REVERSIBLES

B 997 AR V

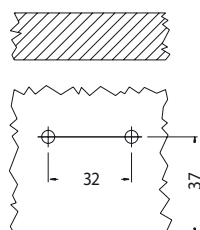
SPESSORE THICKNESS
mm. 4 - 5 - 7

Basetta in acciaio reversibile; Regolazione verticale interasse 32 mm., modulo 37.

Steel reversible mounting plate; Vertical setting wheelbase 32 mm., modulus 37.



reversibile



B 997 ER V

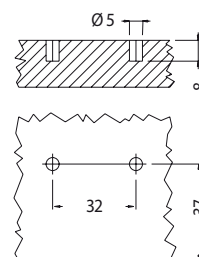
SPESSORE THICKNESS
mm. 4 - 5 - 7

Basetta in acciaio reversibile; Fissaggio a viti Euro (escluse dalla fornitura); Regolazione verticale interasse 32 mm., modulo 37.

Steel reversible mounting plate; Euro screws fastener (not included in supply); Vertical setting wheelbase 32 mm., modulus 37.



reversibile

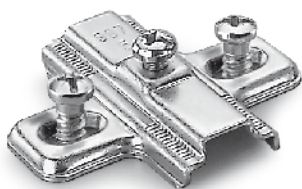


B 997 ER L V

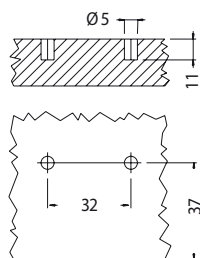
SPESSORE THICKNESS
mm. 4 - 5 - 7

Basetta in acciaio reversibile; Fissaggio a viti Euro 6,3 x 14; Regolazione verticale interasse 32 mm., modulo 37.

Steel reversible mounting plate; Euro screws fastener 6,3 x 14; Vertical setting wheelbase 32 mm., modulus 37.



reversibile

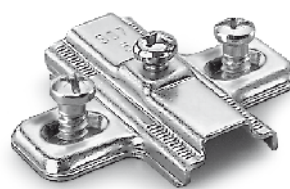


B 997 ER C V

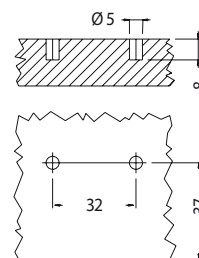
SPESSORE THICKNESS
mm. 4 - 5 - 7

Basetta in acciaio reversibile; Fissaggio a viti Euro 6,3 x 10,5; Regolazione verticale interasse 32 mm., modulo 37.

Steel reversible mounting plate; Euro screws fastener 6,3 x 10,5; Vertical setting wheelbase 32 mm., modulus 37.



reversibile

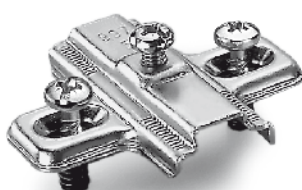


B 997 P5 I V

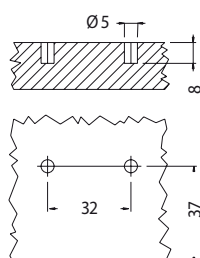
SPESSORE THICKNESS
mm. 4 - 5 - 7

Basetta in acciaio reversibile; Fissaggio a bussole $\varnothing$ 5 mm. Regolazione verticale interasse 32 mm., modulo 37.

Steel reversible mounting plate; $\varnothing$ 5 mm. dowels fastener; Vertical setting wheelbase 32 mm., modulus 37.



reversibile

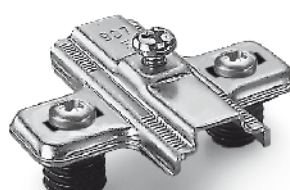


B 997 P10 V

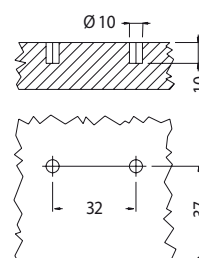
SPESSORE THICKNESS
mm. 4 - 5 - 7

Basetta in acciaio reversibile; Fissaggio a pressione (bussole $\varnothing$ 10 mm.); Regolazione verticale interasse 32 mm., modulo 37.

Steel reversible mounting plate; Pressurized fastener ($\varnothing$ 10 mm. dowels); Vertical setting wheelbase 32 mm., modulus 37.



reversibile



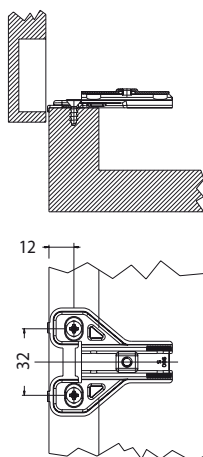
BASETTE DISPONIBILI - REVERSIBILI

AVAILABLE MOUNTING PLATES - REVERSIBLES

B 960 AR V

SPESSORE THICKNESS
mm. 5

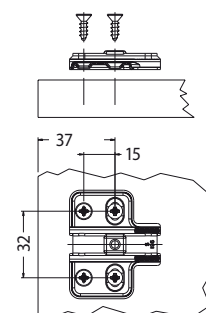
Basetta in acciaio.
Steel mounting plate.



B 961 AR V

SPESSORE THICKNESS
mm. 5

Basetta in acciaio.
Steel mounting plate.





640 • 645 • 646 • 647



ACCESSORI

ACCESSORIES

ACCESSORI ACCESSORIES

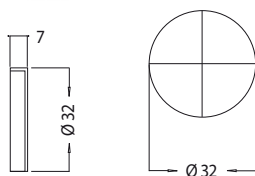


accessori
accessories

PIASTRE IN PLASTICA PER CRISTALLO PLASTIC PLATES FOR GLASS DOOR HINGES

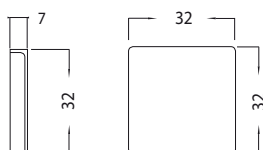
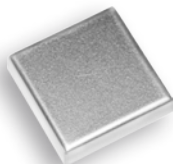
Z 25

Piastra in nylon.
Nylon plate.



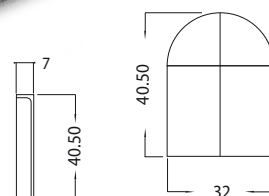
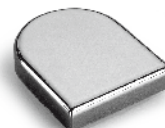
Z 26

Piastra in nylon.
Nylon plate.



Z 27

Piastra in nylon.
Nylon plate.



FINITURE / FINISHING

N. RIF / REF:

N. RIF / REF:

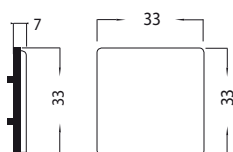
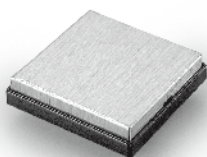
Nero / Black	1
Marrone / Brown	2
Bianco / White	3
Cromato / Chromium-plated	5
Cromato spruzzato / Chromium-lacquered	5 SP

Dorato / Gold-plated	10
Dorato spruzzato / Gold-lacquered	10 SP
Cromato opaco / Matt chromium-plated	5 OP
Cromato opaco spruzzato / Matt chromium-lacquered	5 OP SP
Dorato opaco / Matt gold-plated	10 OP
Dorato opaco spruzzato / Matt gold-lacquered	10 OP SP

PIASTRE IN ALLUMINIO PER CRISTALLO ALUMINIUM PLATES FOR GLASS DOOR HINGES

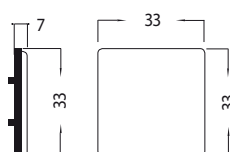
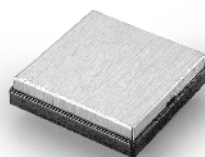
Z 12

Piastra in alluminio; finitura: nichel satinato.
Aluminium plate; finishing: brushed nickel.



Z 13

Piastra in alluminio; finitura: lucido.
Aluminium plate; finishing: polished.





Vite Euro Ø 6,3 x 14.
Euro screw Ø 6,3 x 14.



T 009

Vite Euro Ø 6,3 x 10,5.
Euro screw Ø 6,3 x 10,5.



Note
Notes



ESEMPIO D'ORDINE

EXAMPLE OF ORDER

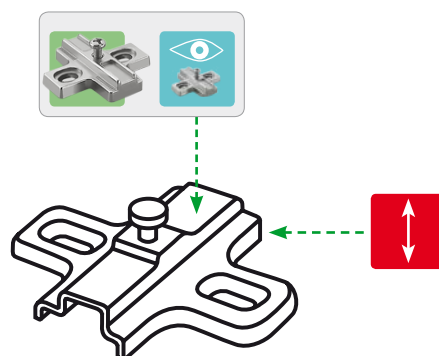
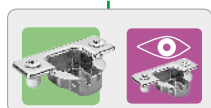
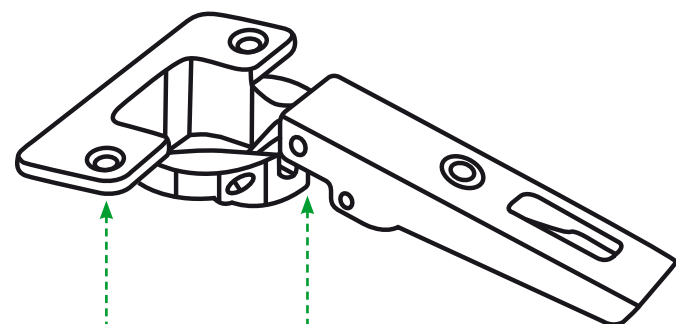
Le immagini utilizzate in questo esempio d'ordine sono indicative e potrebbero non corrispondere a quelle del presente catalogo.

The images used in this example are indicative and may not correspond to those in this catalog.

	SERIE SERIE		SPESSORE BASETTA IN MM MOUNTING PLATE THICKNESS IN MM		altezza braccetto crank height	
	CASSA CUP		ALTEZZA BRACCETTO CRANK HEIGHT	P = collo piano - straight crank	mm. 0	
	BRACCETTO ARM		FINITURA CASSA CUP FINISHING	M = collo medio - medium crank	mm. 8	
	BASETTA MOUNTING PLATE		FINITURA BRACCETTO ARM FINISHING	C = collo alto - tall crank	mm. 17	
	NUMERO RIFERIMENTO CASSA REFERENCE CUP NUMBER		FINITURA BASETTA MOUNTING PLATE FINISHING			

FINITURA FINISHING		
		
NICHELATO - NIKEL PLATED		4
ZINCATO - GALVANIZED		9

	VITE INSERITA INSERTED SCREW		SENZA MOLLA WITHOUT SPRING
---	---------------------------------	---	-------------------------------

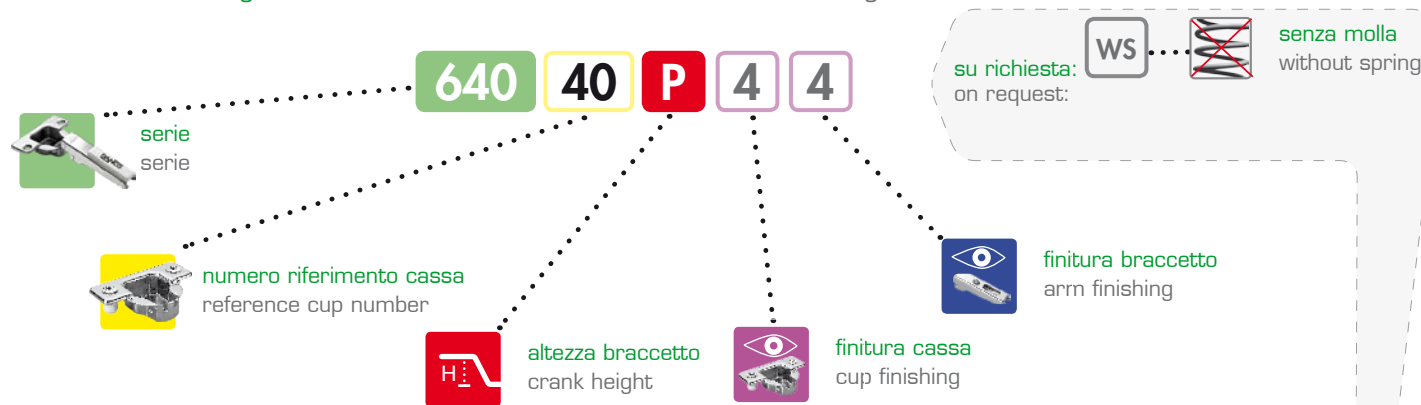


ESEMPIO D'ORDINE

EXAMPLE OF ORDER

Per una corretta ordinazione ed un'esatta determinazione del codice seguire le sottoindicate modalità, con la seguente successione:

For a proper order and an exact interpretation of the code, please follow the undermentioned indications in the following order:



ESEMPIO DI ORDINE CERNIERE - ORDERING EXAMPLE OF HINGES

	CODICE SERIE SERIE CODE	→	640
	NUMERO RIFERIMENTO CASSA REFERENCE CUP NUMBER	→	40
	ALTEZZA BRACCETTO CRANK HEIGHT	→	P
	FINITURA CASSA CUP FINISHING	→	4
	FINITURA BRACCETTO ARM FINISHING	→	4
	SENZA MOLLA WITHOUT SPRING	→	WS

Ordinare il seguente codice:
 Order the following code:

640 40 P 4 4 WS

Si avrà quindi una cerniera con cassa e braccetto in acciaio nichelato, collo piano.
 You will therefore have a hinge with steel, nickel plated cup and arm, straight crank.

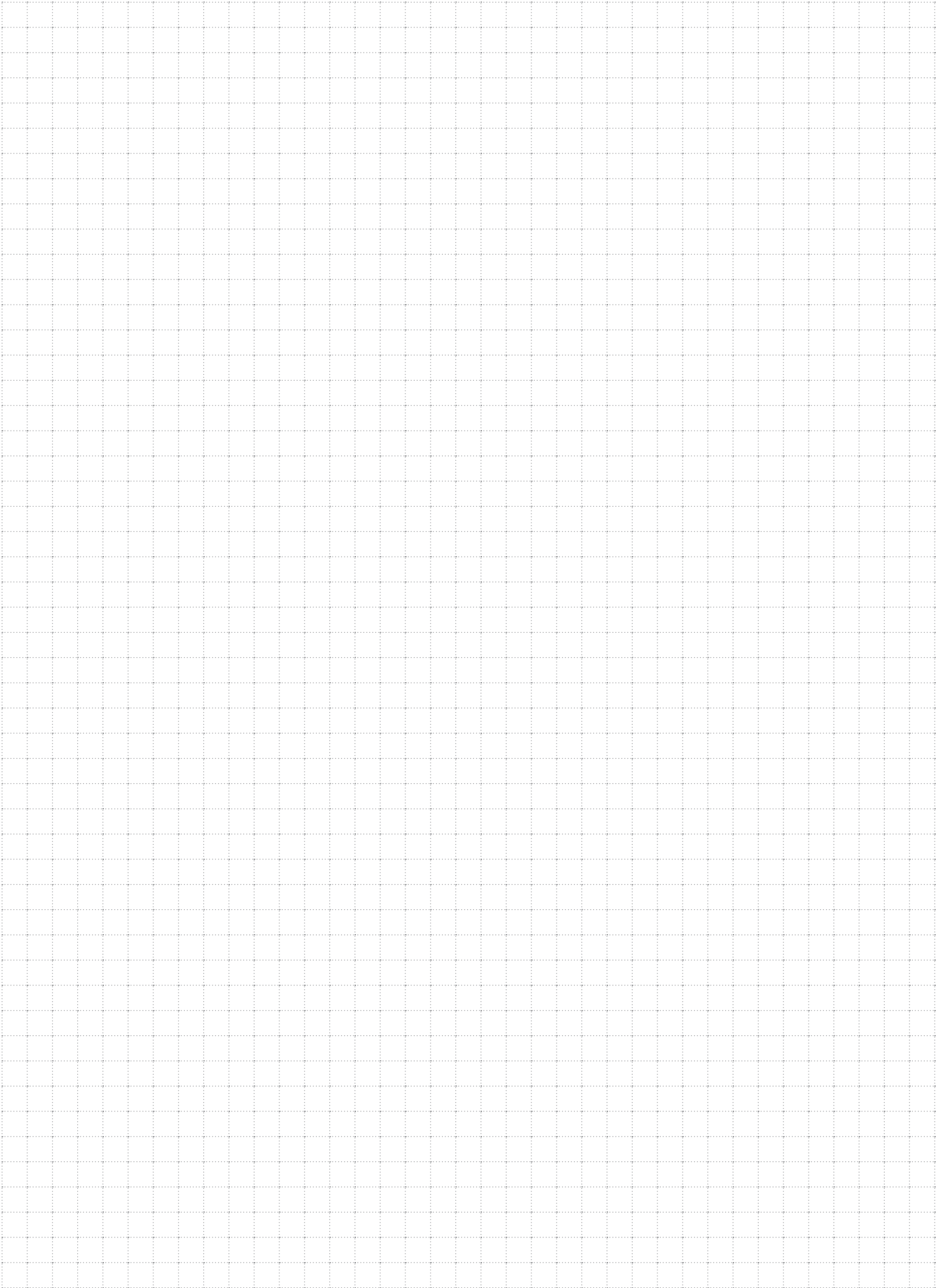
ESEMPIO DI ORDINE BASETTE - ORDERING EXAMPLE OF MOUNTING PLATES

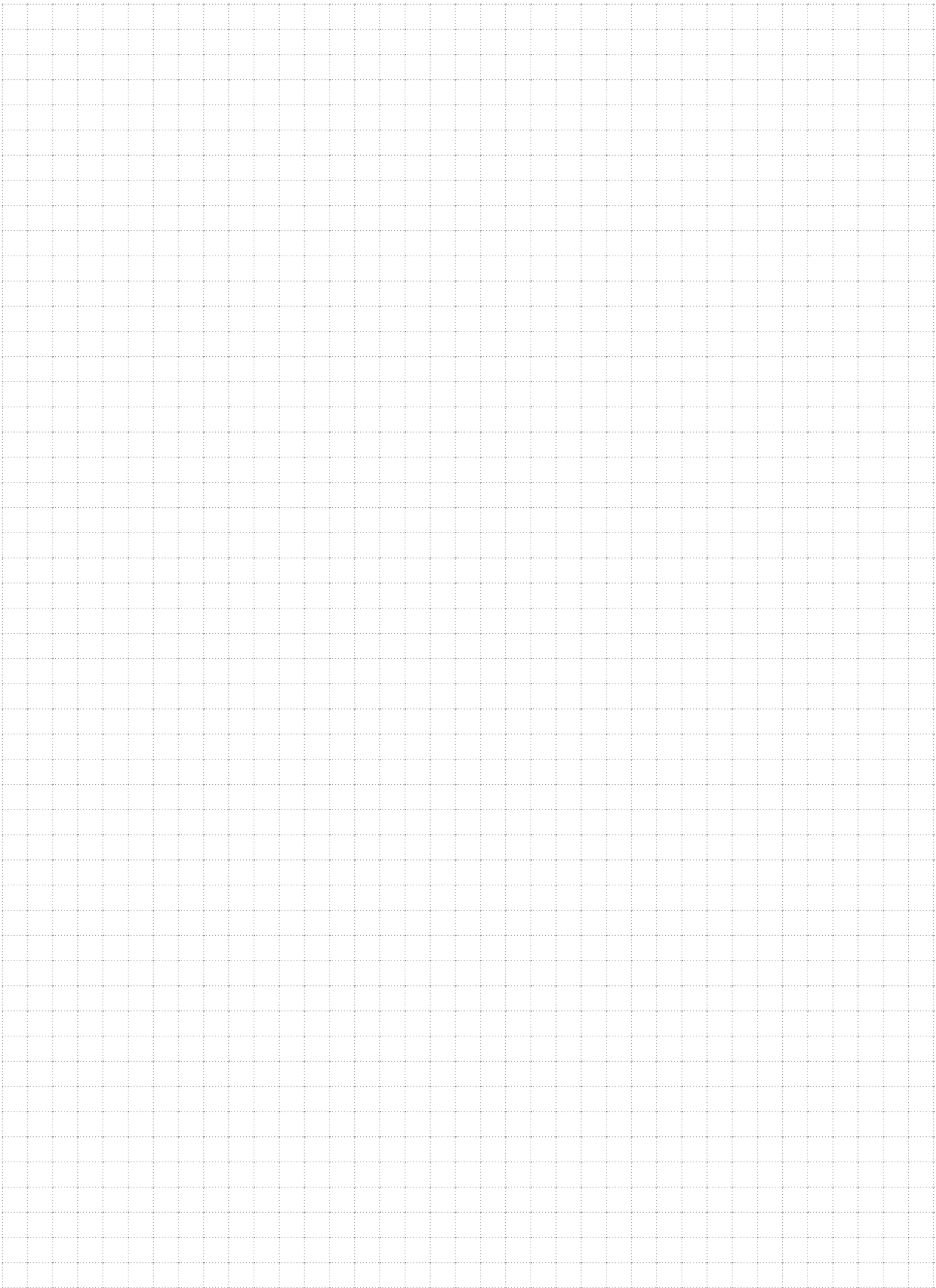
	CODICE BASETTA MOUNTING PLATE CODE	→	B 997 AR V
	SPESSORE THICKNESS	→	5
	FINITURA BASETTA MOUNTING PLATE FINISHING	→	4
	VITE INSERITA INSERTED SCREW	→	V

Ordinare il seguente codice:
 Order the following code:

B 997 AR V 5 4

Si avrà quindi una basetta cod. B 997 AR V con spessore 5 mm., nichelato.
 You will therefore have a mounting plate code B 997 AR V mm. 5 thickness, nickel plated.





DANCO spa
20837 VEDUGGIO (MB) - via Volta, 12
Tel. +39 - 0362 998752 r.a.
Fax +39 - 0362 998730
danco@danco.it